

FIG.54

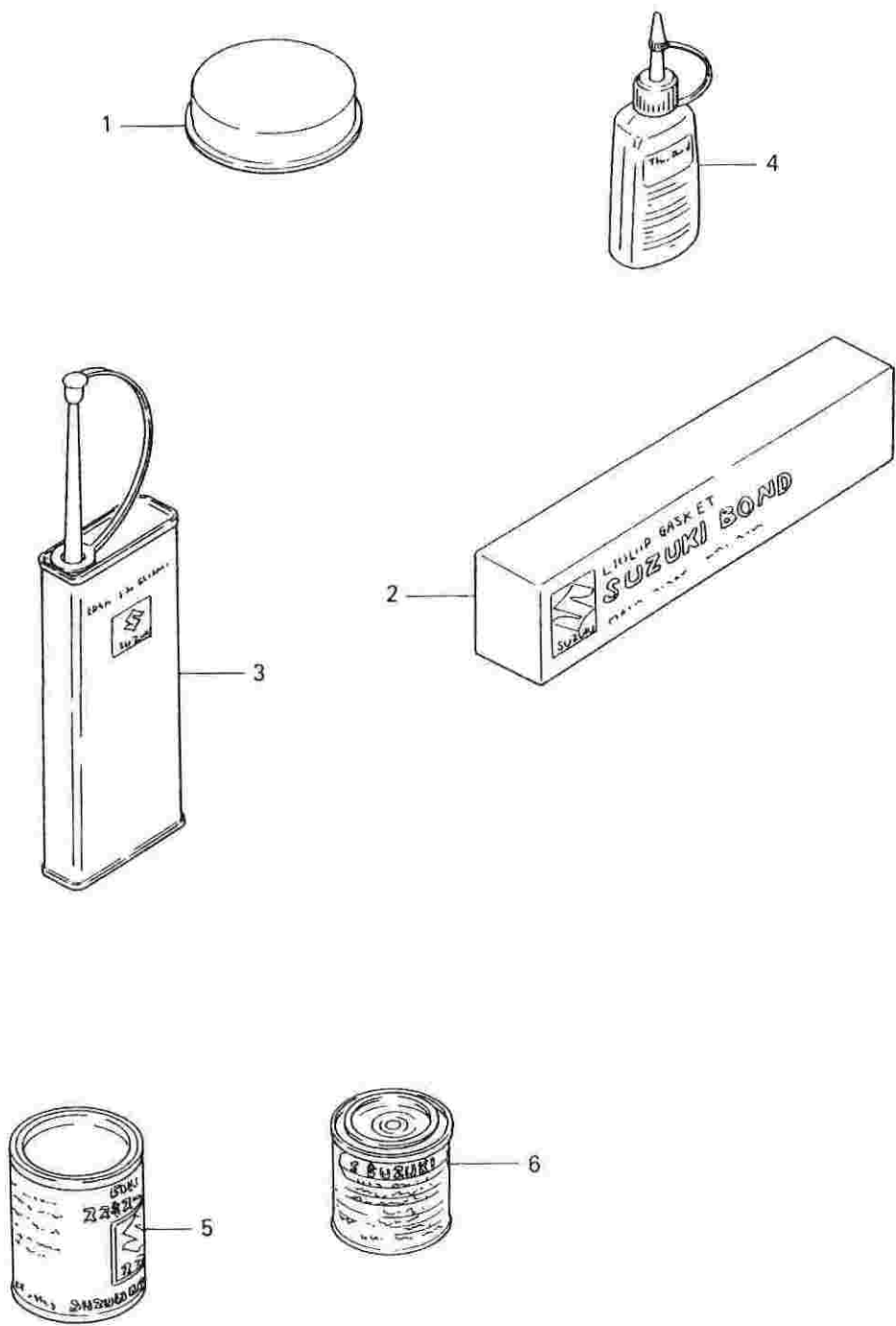


FIG.54 (i- 7) OPTIONAL

REE NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	99000-25110	GREASE, brake pad (PBC)	1	20g	
2	99000-31030	SUZUKI BOND, No.4	1	100g	
3	99000-32040	CEMENT, thread lock	1	200g	
4-1	99000-32030	THREAD LOCK, super (1303B)	1	50g	
4-2	99000-32020	THREAD LOCK, super (1333)	1	50g	
4-3	99000-32050	THREAD LOCK, super (1342)	1	50g	
4-4	99000-32110	THREAD LOCK, super (1322)	1	50g	
4-5	99000-32120	THREAD LOCK, super (1324)	1	50g	
4-6	99000-32130	THREAD LOCK, super (1360)	1	50g	
5	99000-25030	GREASE, super	1	150g	
6-1	99000-10109-019	PAINT (Black)	1	90g	
6-2	99000-10109-30H	PAINT (Special White)	1	90g	
6-3	99000-10209-17U	PAINT (Urban Gray Metallic)	1	90g	
6-4	99000-10209-YOK	PAINT (Marble Viscaria Magenta)	1	90g	
6-5	99000-10209-YOP	PAINT (Candy Moon Shadow Blue)	1	90g	
6-6	99000-10209-Z15	PAINT (Marble Bright Violet)	1	90g	
6-7	99000-10109-0NH	PAINT (Pure Red)	1	90g	

FIG. 53

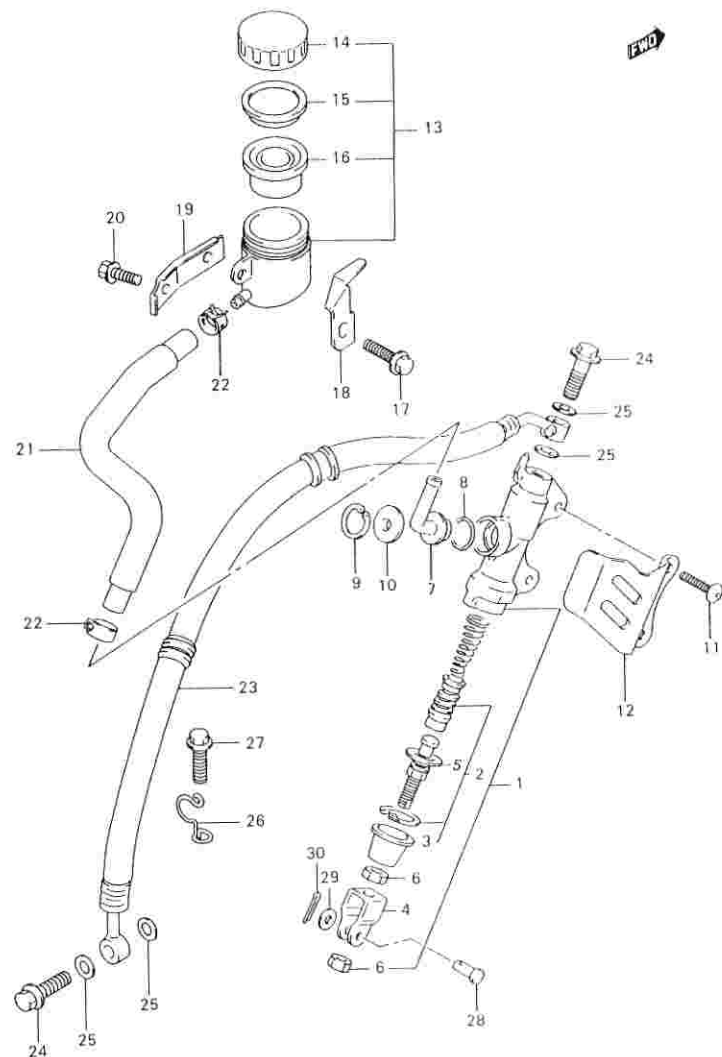


FIG. 53 (1- 6) REAR MASTER CYLINDER

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69600-22000	CYLINDER ASSY, rear master	1	
2	69600-04820	.PISTON/CUP SET	1	
3	69691-00A00	.BOOT	1	
4	69692-27A30	.YOKE	1	
5	69670-22000	.ROD, push	1	
6	69693-05A00	.NUT	2	
7	69672-00B20	.CONNECTOR	1	
8	69686-34200	.O RING	1	
9	69674-00B20	.CIRCLIP	1	
10	59673-17C00	.COVER, dust	1	
11	09139-06057	SCREW (6x25)	2	
12	69641-22D01	COVER, master cylinder	1	
13	69740-03D00	TANK assy, reservoir	1	
14	69669-03D00	.CAP	1	
15	69668-00B20	.PLATE	1	
16	69667-00B20	.DIAPHRAGM	1	
17	01550-06163	BOLT	1	
18	69743-14D10	GUARD, tank cap	1	
19	69750-42E00	PLATE, reservoir tank	1	
20	07120-06103	BOLT	1	
21	69730-42E00	HOSE, reservoir	1	
22	09401-12404	CLIP	2	
23	69480-42E00	HOSE, rear brake	1	
24	09360-10042	BOLT (10x1.25x22)	2	
25	09161-10009	WASHER (10x15x1.5)	4	
26	69243-42E00	GUIDE, brake hose	1	
27	01550-06123	BOLT	1	
28	09200-06037	PIN	1	
29	08322-01063	WASHER	1	
30	04111-20158	COTTER PIN	1	

4

FIG.52

FIG.52 (i- 5) REAR CALIPER

Q'TY

REF NO.	PART NO	DESCRIPTION	REMARKS
	69100-22020	CALIPER ASSY, rear	1
1	69100-22810	.PISTON SET	1
2	69100-22840	..SEAL SET, piston	1
3	69100-22850	.PAD SET	1
4	69115-22001	.SPRING	1
5	69150-22000	.CARRIER	1
6	59312-36500	.BOOT	1
7	59313-36500	.INSULATOR	1
8	59121-18410	.BLEEDER	1
9	55156-66310	.CAP	1
10	09106-08107	BOLT (8x20)	2

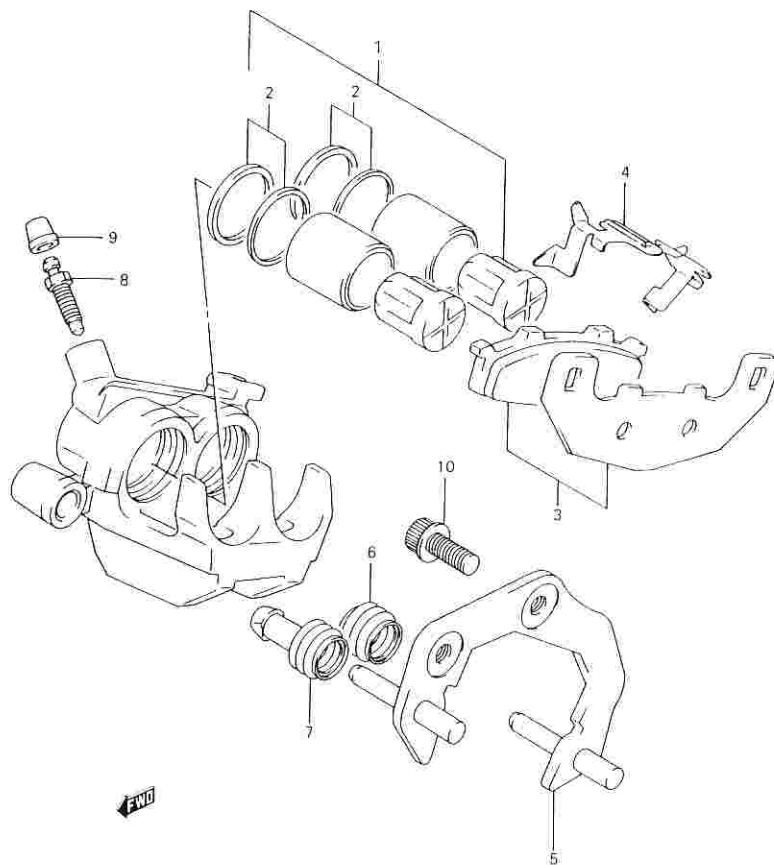


FIG. 51

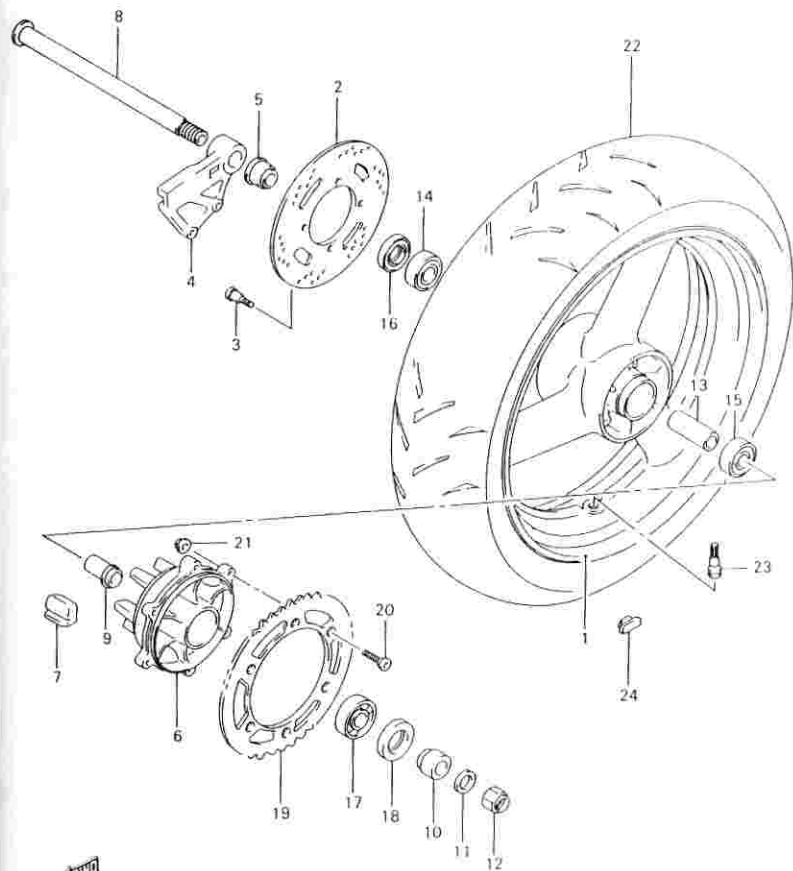


FIG. 51 (1- 4) REAR WHEEL

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	64150-42E00-35W	WHEEL, rear (17xMT4.50)(Gray)	1	for F9H,F9J
1-2	64150-42E00-28W	WHEEL, rear (17xMT4.50) (White)	1	for G11
2	69211-22D00	DISC, rear brake	1	
3	09106-08125	BOLT (8x33)	4	
4	69700-22B11	BRACKET SET, rear caliper	1	
5	64741-42E00	SPACER, axle RH	1	
6	64611-12C04	DRUM, sprocket mounting	1	
7	64651-22D00	ABSORBER, hub shock	6	
8	64711-42E00	AXLE, rear	1	
9	64733-42E00	RETAINER, sprocket drum	1	
10	64751-42E00	SPACER, axle LH	1	
11	09160-19022	WASHER	1	
12	09159-18007	NUT	1	
13	64730-42E00	SPACER	1	
14	09262-25061	BEARING, RH	1	
15	08123-62047	BEARING, LH	1	
16	09285-32004	OIL SEAL, RH (32x52x7)	1	
17	08113-62057	BEARING	1	
18	09285-34004	OIL SEAL	1	
19	64511-15060	SPROCKET, rear (NT:42)	1	
20	09120-08010	BOLT (8x14)	6	
21	08319-31087	NUT	6	
22	65110-42E00	TIRE, rear (150/60 R17 66H) (DUNLOP)	1	
23	43130-24A11	VALVE ASSY, wheel rim (TR412) (SCHRADER)	1	
24-1	55411-00A00	BALANCER, wheel (10g)	0-3	
24-2	55412-00A01	BALANCER, wheel (20g)	0-3	

FIG. 50

FIG. 50 (1- 3) REAR CUSHION LEVER

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62600-42830	LEVER SET, rear cushion	1	
2	09263-20073	.BEARING, front (20x27x30)	1	
3	09263-17039	.BEARING (17x24x20)	2	
4	09263-17034	.BEARING, rear (17x24x26)	1	
5	62684-12C00	SPACER, lever front	1	
6	08211-12301	WASHER	2	
7	62668-27A00	BOLT, lever front	1	
8	08319-31128	NUT	1	
9	09180-12125	SPACER (12x17x89)	1	
10	62621-42E00	BOLT, center	1	
11	08319-31128	NUT	1	
12	62684-40A10	SPACER, lever rear	1	
13	62641-42E00	ROD, cushion lever	2	
14	09180-12125	SPACER (12x17x89)	1	
15	62621-42E00	BOLT	1	
16	08319-31128	NUT	1	
17	62100-42E10-Q19	ABSORBER ASSY, rear shock (Black)	1	
18	09103-10049	BOLT, lower (10x44)	1	
19	09103-10101	BOLT, upper (10x54)	1	
20	08319-31107	NUT	2	

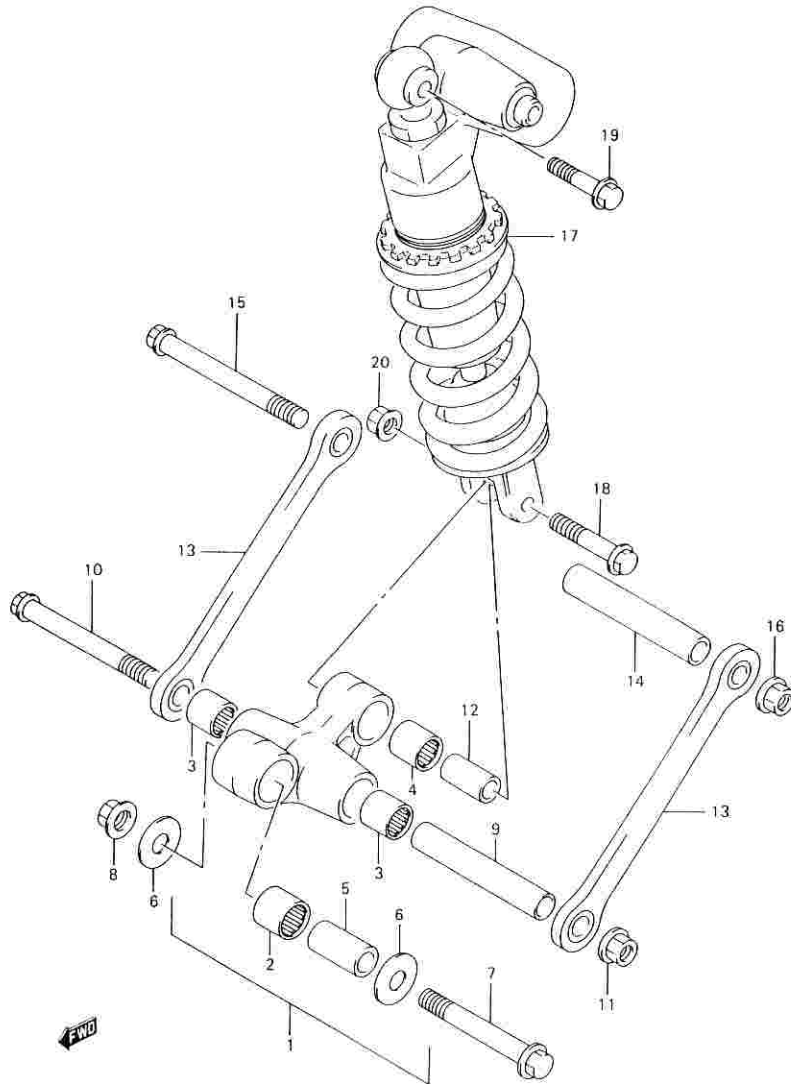


FIG. 49

FIG.49 (1- 2) REAR SWINGING ARM

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	61000-42E00	SWINGING ARM ASSY, rear	1	
2	61280-42E00	.SPACER, pivot center	1	
3	09263-27010	.BEARING, pivot (27x35x30)	2	
4	09263-17039	.BEARING, rod (17x24x20)	2	
5	61124-17E10	PLATE, bracket	2	
6	02142-06103	SCREW	2	
7	61251-42E00	SPACER, pivot bearing	2	
8	08211-22421	WASHER	2	
9	61262-42E00	DUST SEAL, pivot	2	
10	61211-42E00	SHAFT, pivot	1	
11	61214-42E00	NUT, pivot bolt	1	
12	09159-20006	NUT	1	
13	61273-42E00	BUFFER, chain touch difence	1	
14	09116-06111	BOLT (6x20)	1	
15	09180-06306	SPACER (6.5x9x5)	1	
16	61311-22D01	CASE, chain	1	
17	61311-42E00	CASE, chain rear	1	
18	09139-06083	SCREW	4	
19	61445-42E00	WASHER, adjuster RH	1	
20	61446-42E00	WASHER, adjuster LH	1	
21	09100-08287	BOLT (8x50)	2	
22	08316-10083	NUT	2	

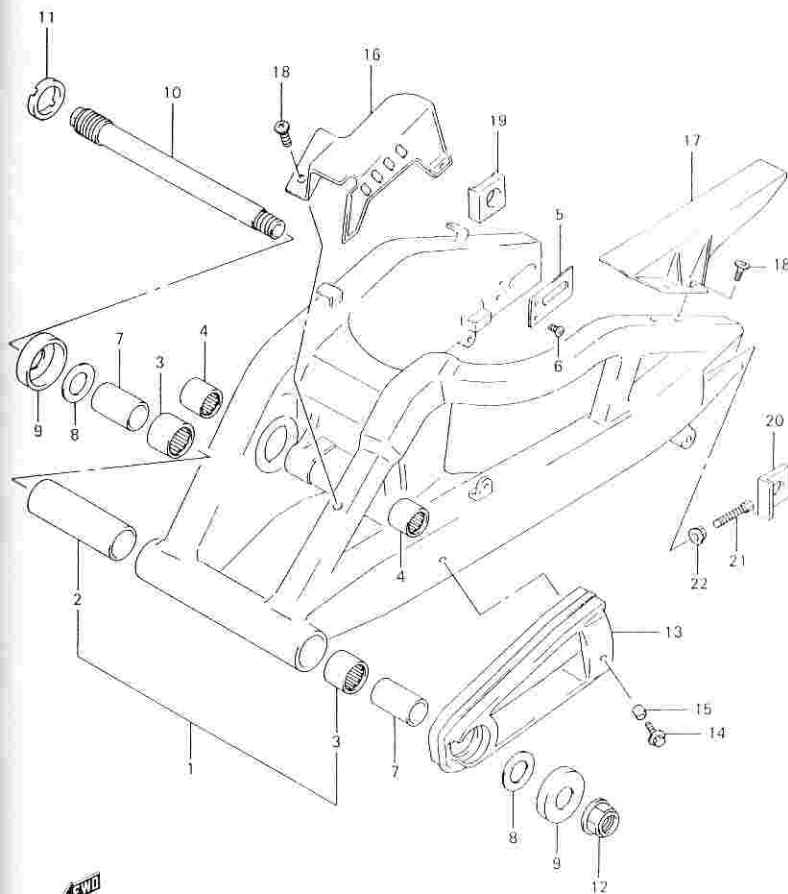


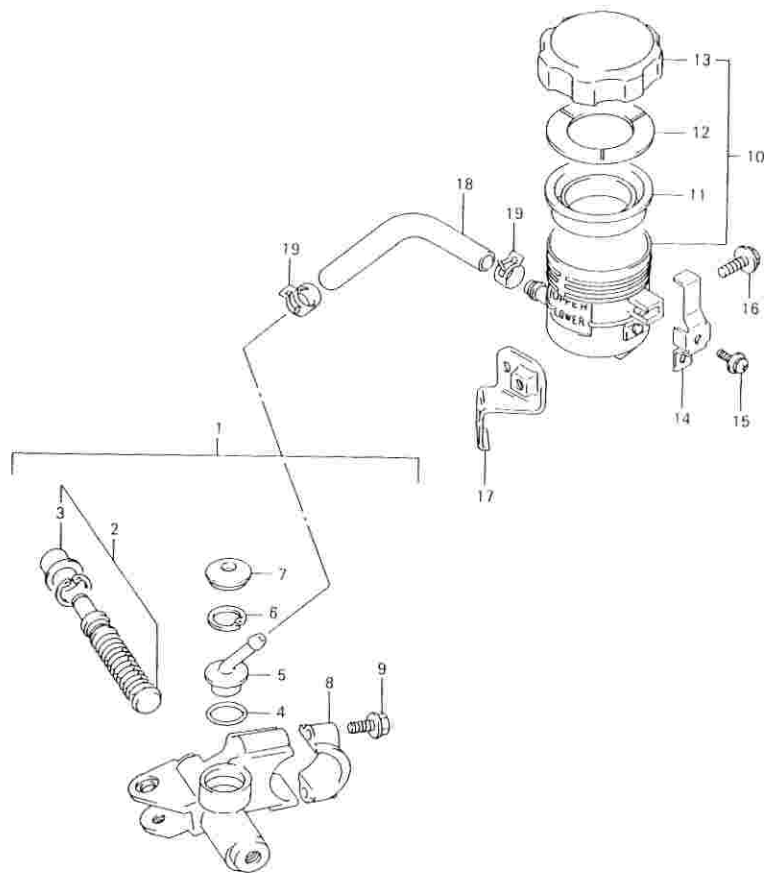
FIG. 48

FIG.48 (H- 7) FRONT MASTER CYLINDER

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	59600-42E00	CYLINDER ASSY, front master	1	
2	59600-45850	.PISTON/CUP SET	1	
3	59666-44300	.BOOT	1	
4	69686-34200	.O RING	1	
5	59672-42E00	.CONNECTOR	1	
6	69674-00B20	.CIRCLIP	1	
7	59673-17C00	.COVER	1	
8	59671-36500	.HOLDER	1	
9	59675-19C00	.BOLT (6x25)	2	
10	59740-07D00	TANK ASSY, reservoir	1	
11	59667-18441	.DIAPHRAGM	1	
12	59668-18441	.PLATE	1	
13	59669-07D00	.CAP	1	
14	59743-17C00	PLATE, tank cap	1	
15	02142-04103	SCREW	1	
16	02142-06123	SCREW	1	
17	59750-42E00	BRACKET, tank front	1	
18	59731-42E00	HOSE, reservoir tank	1	
19	59735-17C00	CLAMP, reservoir tank	2	



4

FWD

FIG. 47

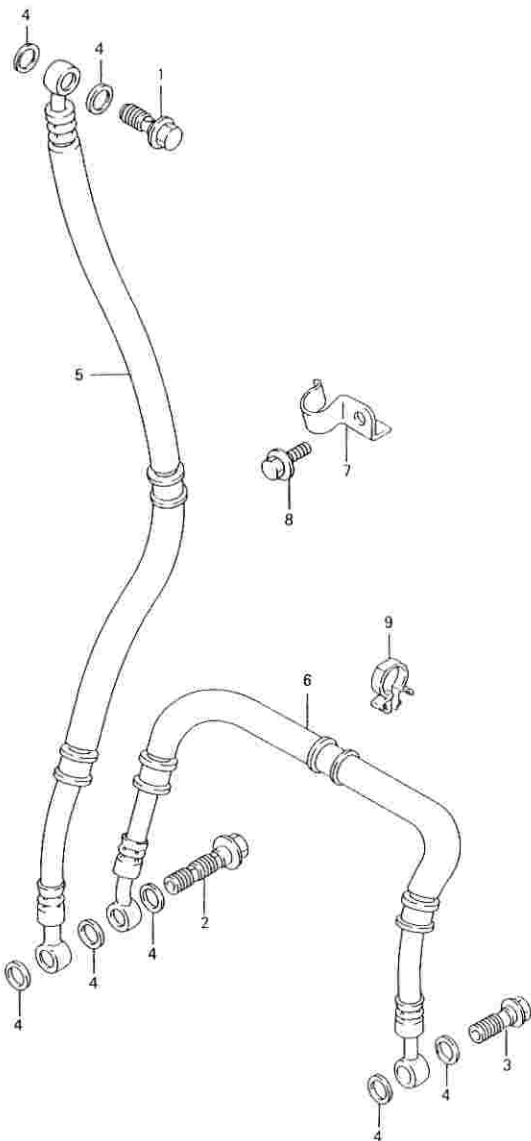


FIG.47 (H- 6) FRONT BRAKE HOSE

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09360-10041	BOLT, upper (10x1.00x22)	1	
2	09360-10044	BOLT, RH (10x1.25x36)	1	
3	09360-10042	BOLT, LH (10x1.25x22)	1	
4	09161-10009	WASHER (10x15x1.5)	7	
5	59480-42E00	HOSE, front brake No.1	1	
6	59240-42E00	HOSE, front brake No.2	1	
7	59266-38D00	CLAMP, brake hose	1	
8	01550-06103	BOLT	1	
9	09403-14304	CLAMP, No.2	2	

FIG.46

FIG.46 (H- 5) FRONT CALIPER

Q'TY

REF NO.	PART NO	DESCRIPTION	REMARKS
	59100-42E00	CALIPER ASSY, front RH	1
	59300-42E00	CALIPER ASSY, front LH	1
1	59300-42830	.PISTON SET	2
2	59100-19830	.SEAL SET, piston	2
3	59300-42840	.PAD SET	2
4	59145-33E00	.BOLT	8
5	69141-45000	.PIN	2
6	69142-45000	.CLIP	2
7	59121-18410	.BLEEDER	2
8	55156-66310	.CAP	2
9	59151-42E00	.COVER	2
10	59153-22000	.SCREW	4
11	59199-33E00	BOLT (10x30)	4

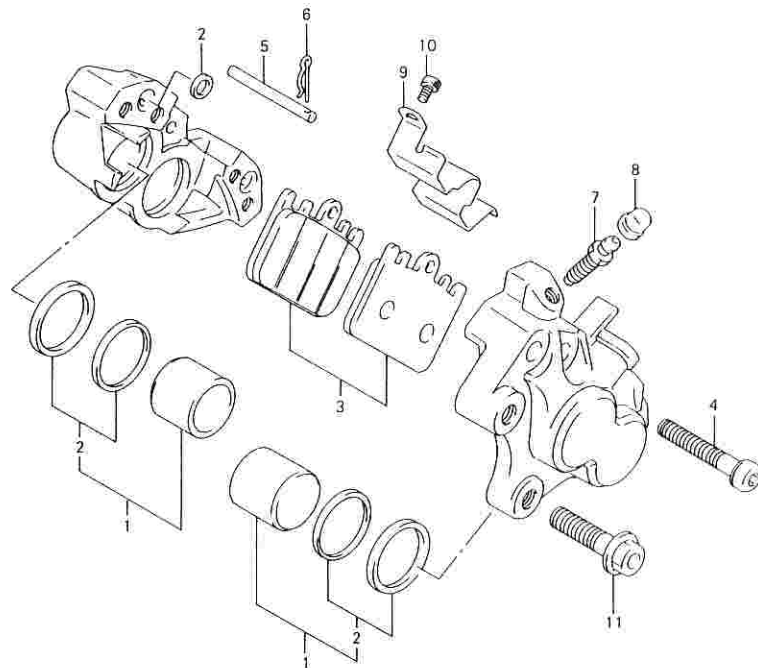


FIG.45

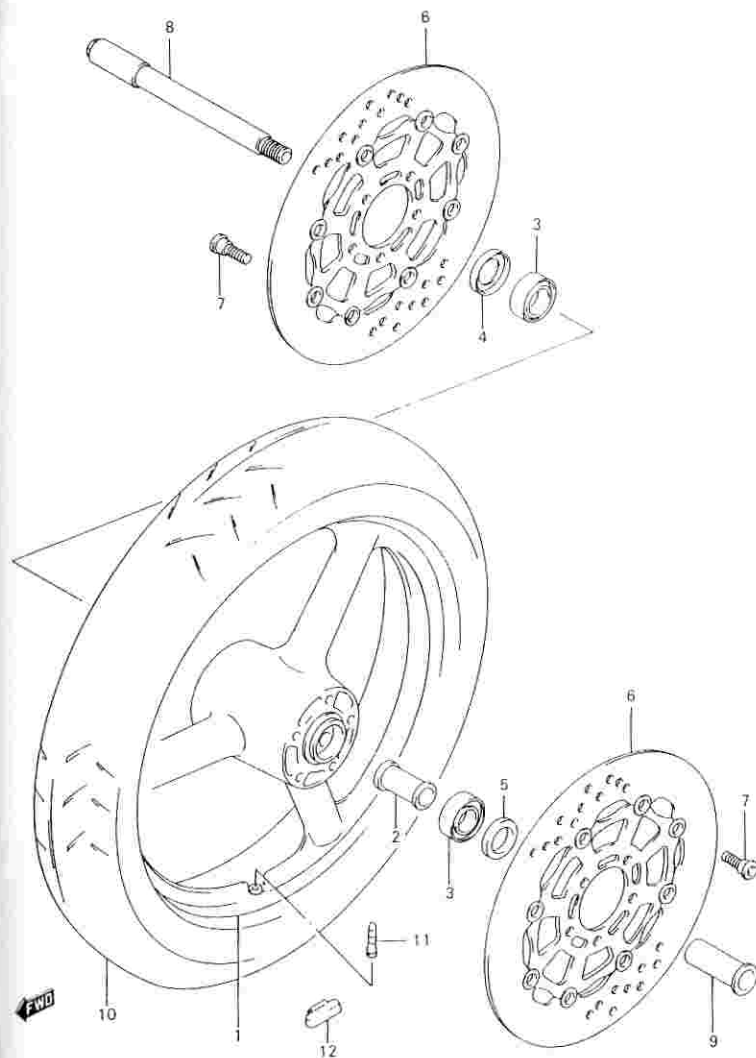


FIG.45 (H- 4) FRONT WHEEL

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	54111-42E00-35W	WHEEL, front (17xMT3.00)(Gray)	1	for F9H,F9J
1-2	54111-42E00-28W	WHEEL, front (17xMT3.00) (White)	1	for G11
2	54730-42E00	SPACER, bearing	1	
3	08133-62037	BEARING	2	
4	09285-22004	OIL SEAL, RH (22x40x7)	1	
5	09285-25003	OIL SEAL, LH (25x40x6)	1	
6	59210-42E00	DISC, front brake	2	
7	09106-08125	BOLT (8x33)	10	
8	54711-42E00	AXLE, front	1	
9	54712-42E00	NUT, front axle	1	
10	55110-42E00	TIKE, front (110/70 R17 54H) (DUNLOP)	1	
11	43130-24A11	VALVE ASSY, wheel rim (TR412)(SCHRADER)	1	
12-1	55411-00A00	BALANCER, wheel (10g)	0-3	
12-2	55412-00A01	BALANCER, wheel (20g)	0-3	

FIG.44

FIG.44 (H- 3) STEERING STEM

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	51410-42E00	STEM, steering	1	
2	09267-30010	.BEARING (30x55x17)	1	
3	51644-12C00	.SEAL, steering lower	1	
4	01550-08407	BOLT	4	
5	51311-42E00	HEAD, steering stem	1	
6	01550-08403	BOLT	2	
7	51354-42E00	WASHER, stem head	1	
8	51353-27C40	NUT, stem head	1	
9	09267-30010	BEARING (30x55x17)	1	
10	51643-33E00	SEAL, steering upper dust	1	
11	51641-33E00	WASHER, steering stem	1	
12	51631-33E00	NUT, steering stem	2	

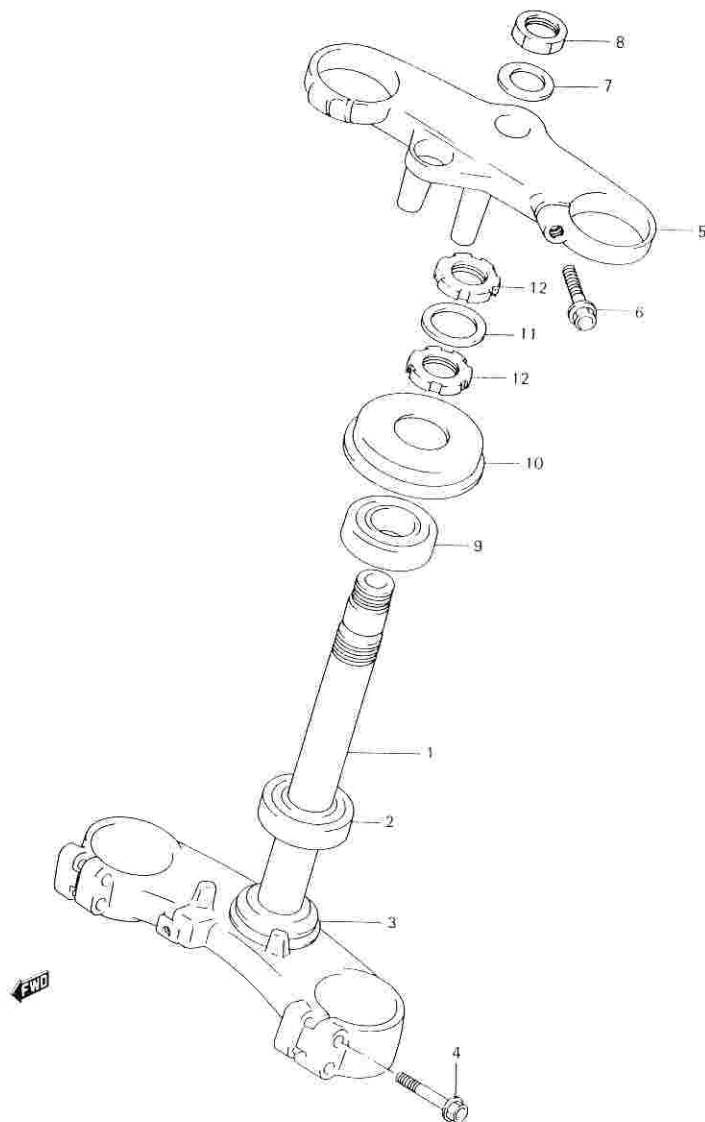


FIG. 43

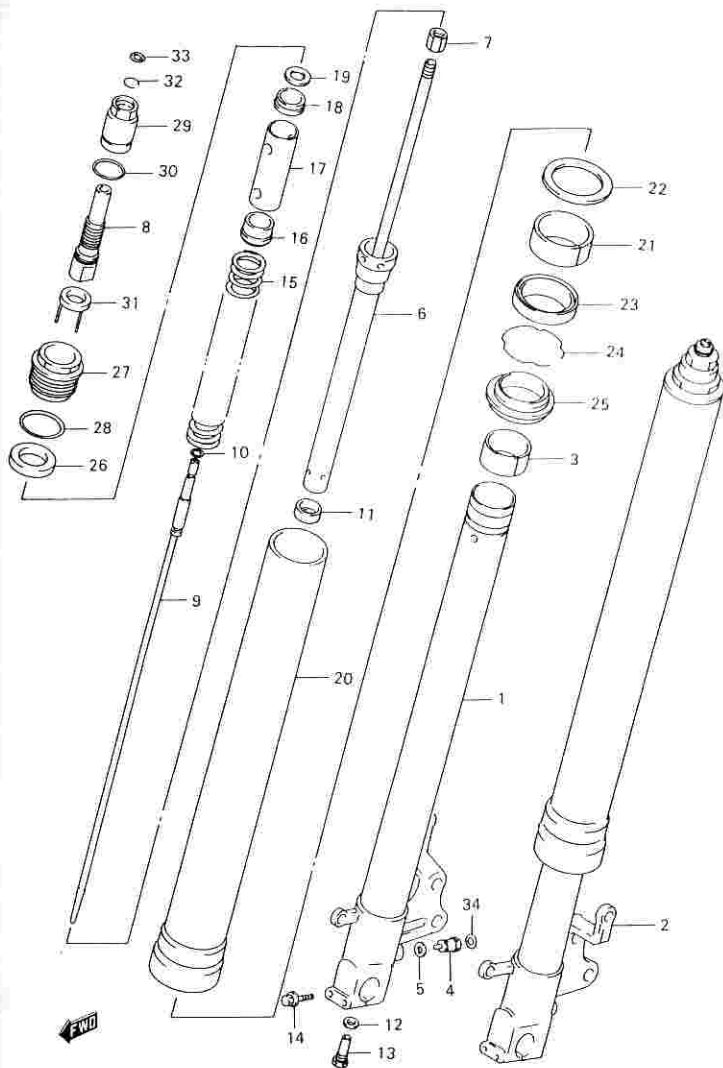


FIG. 43 (H- 2) FRONT DAMPER

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51103-42E00	DAMPER ASSY, front fork RH	1	
	51104-42E00	DAMPER ASSY, front fork LH	1	
1	51110-42E00	.TUBE, inner RH	1	
2	51120-42E00	.TUBE, inner LH	1	
3	51121-42E00	.BUSH, slide	2	
4	51830-33E00	.PIECE, adjust	2	
5	09280-14003	.O RING (D:2.4, ID:13.8)	2	
6	52110-42E00	.ROD, front damper	2	
7	51827-17C00	..NUT	2	
8	51829-42E00	..CASE, adjust	2	
9	51821-42E00	..PIECE, adjust	2	
10	09280-03002	..O RING (D:1.9, ID:3.8)	2	
11	51815-17D00	.PLATE, centering	2	
12	09161-10009	.WASHER (10x15x1.5)	2	
13	51147-17C00	.BOLT	2	
14	01550-08453	.BOLT	4	
15	51171-42E00	.SPRING, front	2	
16	51172-17E00	.JOINT, spring	2	
17	51176-17E00	.SPACER, spring	2	
18	51175-22D00	.GUIDE, spring upper	2	
19	51172-34370	.GUIDE, spring	2	
20	51131-42E00	.TUBE, outer	2	
21	51152-08D00	.BUSH, guide	2	
22	51168-38B00	.SPACER, seal	2	
23	51153-08D00	.SEAL, oil	2	
24	51556-38B00	.RING, stopper	2	
25	51173-15D00	.DUST SEAL	2	
26	51193-17D00	.RUBBER, seat	2	
27	51189-42E00	.BOLT, front fork	2	
28	51187-08D00	.O RING, fork bolt	2	
29	51828-17D00	.ADJUSTER, spring	2	
30	51199-17D00	.O RING	2	
31	51823-22D30	.PLATE, spring adjuster	2	
32	51837-17D00	.RING, stopper	2	
33	51149-42E00	.LABEL, adjust piece upper	2	
34	51169-42E00	.LABEL, adjust piece lower	2	

FIG.42 (G-13) SEAT

Q'TY

REMARKS

FIG.42

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	45100-42E00-58R	SEAT ASSY (Black)	1	
2	45149-31E00	.CUSHION	1	
3	09321-10002	.CUSHION	4	
4	45219-22D00	.COLLAR, front	1	
5	45149-22D00	.CUSHION, seat	1	
6	07130-06355	BOLT	1	
7	45119-42E00	PLATE, seat front	1	
8	45180-42E00-58R	BAND ASSY, seat (Black)	1	
9	45300-42E00-58R	SEAT ASSY, pillion (Black)	1	
10	01547-06503	BOLT	1	
11	09160-06093	WASHER (6.2x14x2)	1	
12	09180-06130	SPACER (6.5x10.5x40)	1	

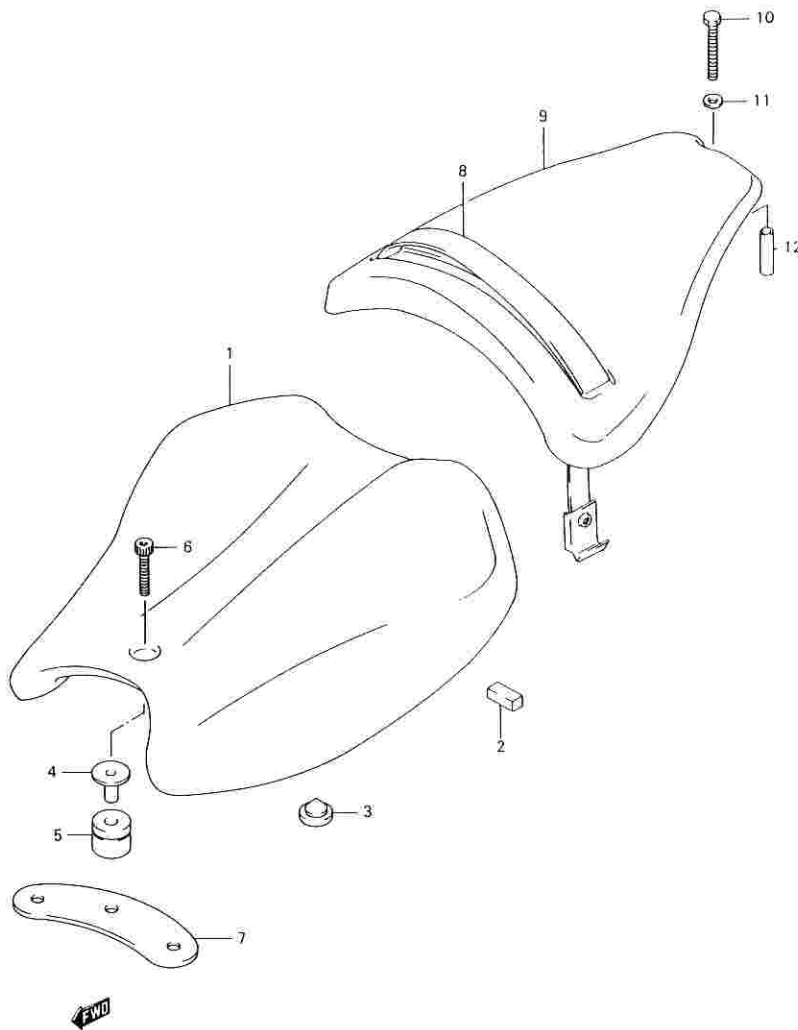


FIG. 41

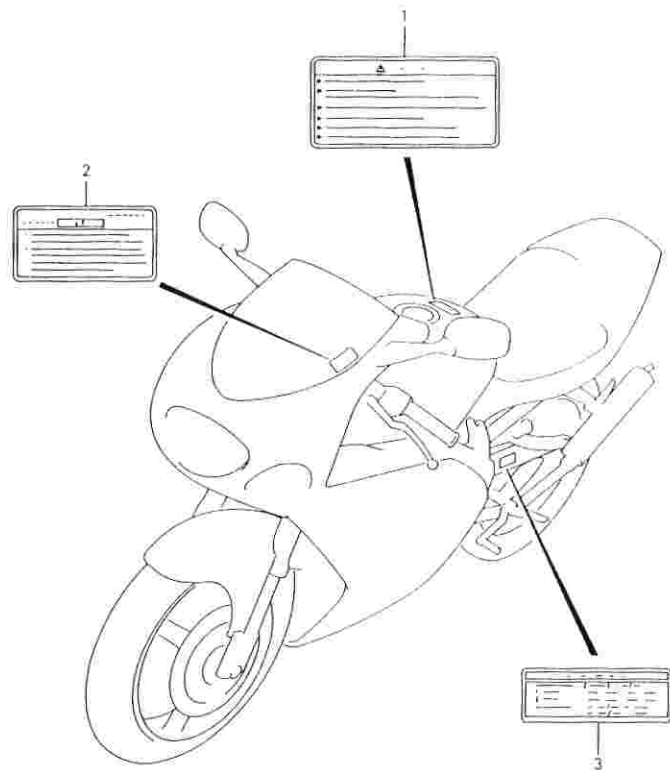


FIG. 41 (G-12) WARNING LABEL

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	68319-33E00	LABEL, warning safety	1	
2	68612-48B00	LABEL, cowling	1	
3	68332-42E10	LABEL, tire air pressure	1	
4	99011-42E50-01A	MANUAL, owner's	1	Drawing not shown

FIG.40 (G-11) UNDER COWLING INSTALLATION PARTS

FIG.40

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	94531-42E00	BRACKET, under upper RH	1	
2	94532-42E00	BRACKET, under upper LH	1	
3	02162-06123	SCREW	1	
4	03541-05123	SCREW	3	
5	09139-06087	SCREW (M6x20)	4	
6	09320-09016	CUSHION	4	
7	09139-05054	SCREW (M5x16)	8	
8	94484-32B00	NUT	8	

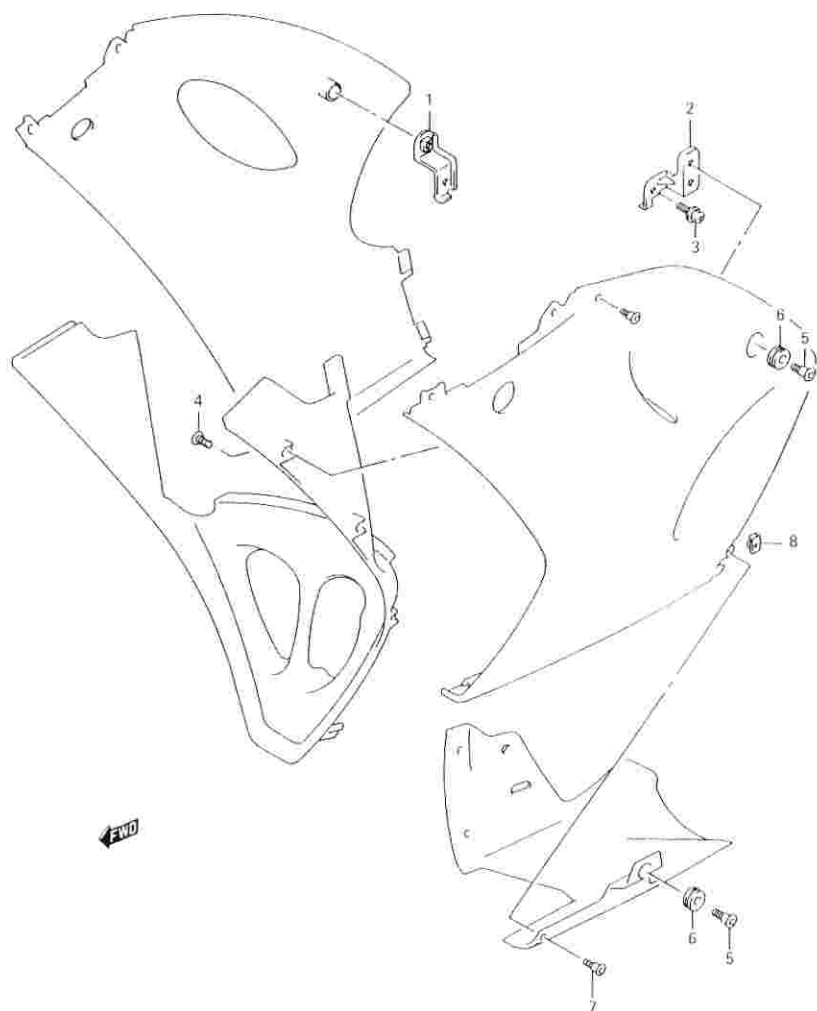


FIG.39 A

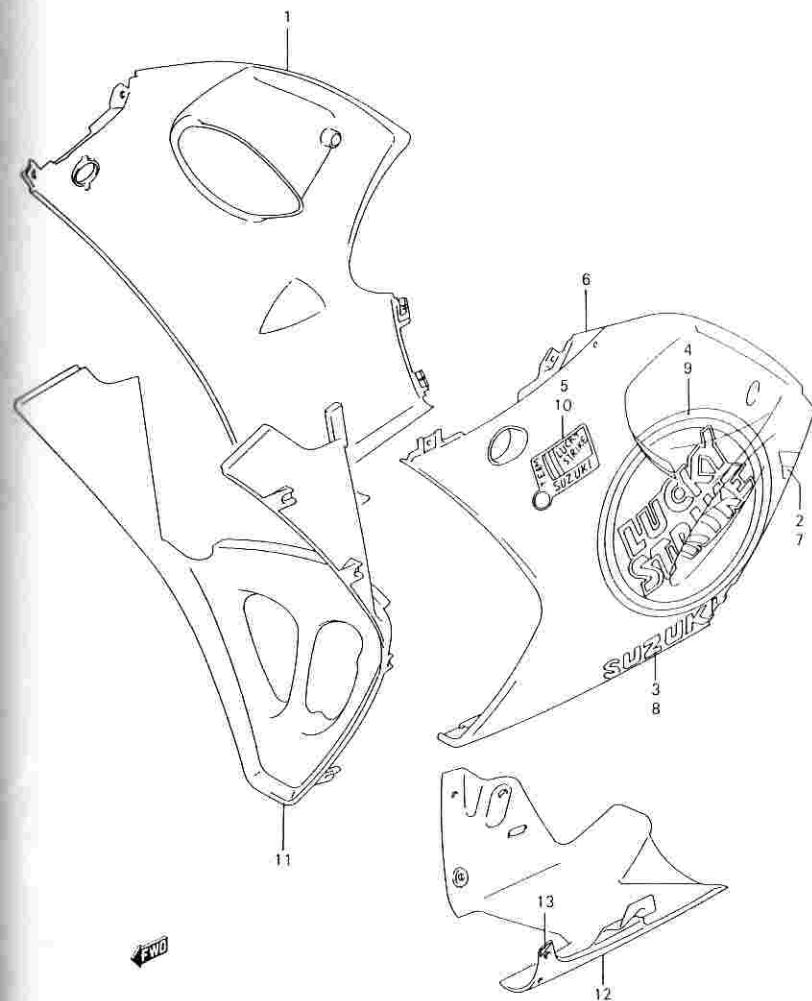


FIG.39A(G-10) UNDER COWLING BODY (for G11)

Q'TY

REF NO.	PART NO.	DESCRIPTION	REMARKS
1	94407-42E30-G11	COWLING, under RH	1
2	68180-42E10-G3A	.TAPE SET, under RH	1
3	68111-42030-019	.EMBLEM, "SUZUKI" (Black)	1
4	68181-42E10-8YM	.EMBLEM, under RH	1
5	68182-42E10-G2B	.EMBLEM, under	1
6	94408-42E30-G11	COWLING, under LH	1
7	68190-42E10-G3A	.TAPE SET, under LH	1
8	68111-42030-019	.EMBLEM, "SUZUKI" (Black)	1
9	68191-42E10-8YM	.EMBLEM, under LH	1
10	68182-42E10-G2B	.EMBLEM, under	1
11	94490-42E00	COWLING, under center	1
12	94606-42E10-30H	COWLING, under rear (White)	1
13	68695-42E00-019	.TAPE, rear (Black)	1

Color : G11 = 30H(White), 0NH(Red)

Refer to FIG.40 (G-11) for UNDER COWLING INSTALLATION PARTS

FIG.39

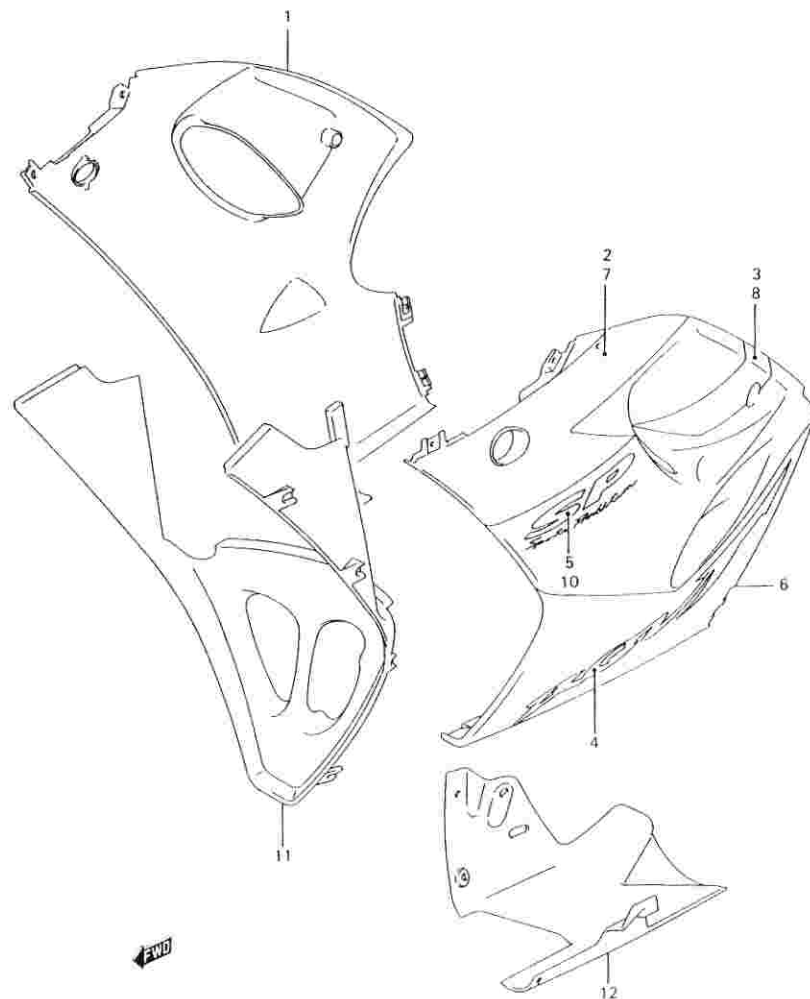
FIG.39 (G- 9) UNDER COWLING BODY (for F9H,F9J)

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	94407-42E20-F9H	COWLING, under RH	1	
1-2	94407-42E20-F9J	COWLING, under RH	1	
2-1	68180-42E00-F9K	.TAPE SET, under RH	1	for F9H
2-2	68180-42E00-C03	.TAPE SET, under RH	1	for F9J
3	68185-42E00-30H	.TAPE, under RH (White)	1	
4-1	68181-42E01-G0M	.EMBLEM, under RH	1	for F9H
4-2	68181-42E01-G0N	.EMBLEM, under RH	1	for F9J
5-1	68182-42E00-G0P	.EMBLEM, under "SP"	1	for F9H
5-2	68182-42E00-G0R	.EMBLEM, under "SP"	1	for F9J
6-1	94408-42E20-F9H	COWLING, under LH	1	
6-2	94408-42E20-F9J	COWLING, under LH	1	
7-1	68190-42E01-F9K	.TAPE SET, under LH	1	for F9H
7-2	68190-42E01-C03	.TAPE SET, under LH	1	for F9J
8	68195-42E00-30H	.TAPE, under LH (White)	1	
9-1	68191-42E00-G0M	.EMBLEM, under LH	1	for F9H
9-2	68191-42E00-G0N	.EMBLEM, under LH	1	for F9J
10-1	68182-42E00-G0P	.EMBLEM, under "SP"	1	for F9H
10-2	68182-42E00-G0R	.EMBLEM, under "SP"	1	for F9J
11	94490-42E00	COWLING, under center	1	
12	94606-42E00-30H	COWLING, under rear (White)	1	

Color : F9H = 30H(White), Y0K(Pink)
 F9J = 30H(White), Y0P(Blue)

Refer to FIG.39A(G-10) for G11
 Refer to FIG.40 (G-11) for UNDER COWLING INSTALLATION PARTS



END

FIG. 38

FIG.38 (G- 8) COWLING BODY INSTALLATION PARTS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	94510-42E00	BRACE, cowling	1	
2	01550-08403	BOLT	2	
3	08313-20083	NUT	1	
4	94520-42E00	BRACE, rear view mirror	1	
5	09116-06146	BOLT (6x25)	2	
6	09320-09009	CUSHION	2	
7	94529-46E00	WASHER, mirror brace inner	2	
8	09139-05054	SCREW (M5x16)	4	
9	94484-32B00	NUT	4	
10	94454-42E00	JOINT, air intake front LH	1	
11	94452-42E00	PIPE, air intake LH	1	
12	09148-05038	NUT	1	
13	03241-15163	SCREW	1	
14	94456-42E00	JOINT, air intake rear LH	1	

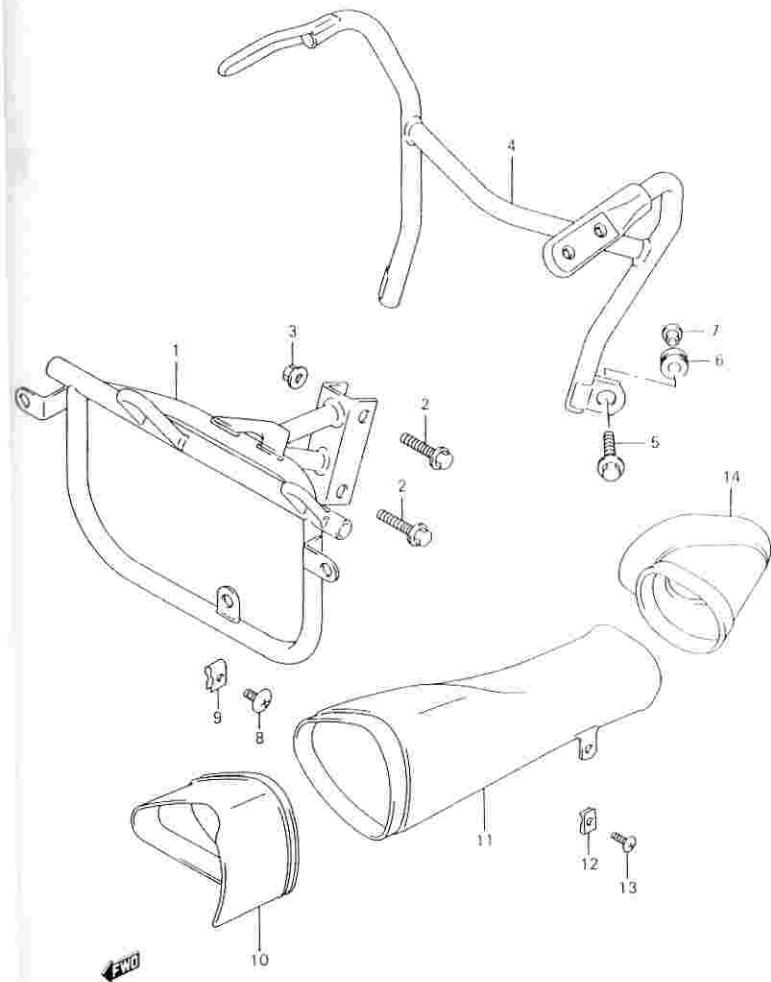


FIG.37 A

FIG.37A(G- 7) COWLING BODY (for G11)

Q'TY

REF NO.	PART NO.	DESCRIPTION	REMARKS
1	94400-42E20-G11	COWLING, body	1
2	68270-42E10-G3A	.TAPE SET, body	1
3	68271-42E00-00Z	.EMBLEM, cowling body	1
4	94610-42E00	WINDOW SCREEN SET	1
5	94631-33C01	.MOUL, window screen	1
6	94637-21E00	.CLIP, moul	2
7	94616-22D00	PIN, window screen (4x11)	7
8	09320-04007	CUSHION (4x13x1.0)	7
9	09148-04032	NUT	7

Color : G11 = 30H(White), 0NH(Red)

Refer to FIG.38 (G-8) for COWLING BODY INSTALLATION PARTS

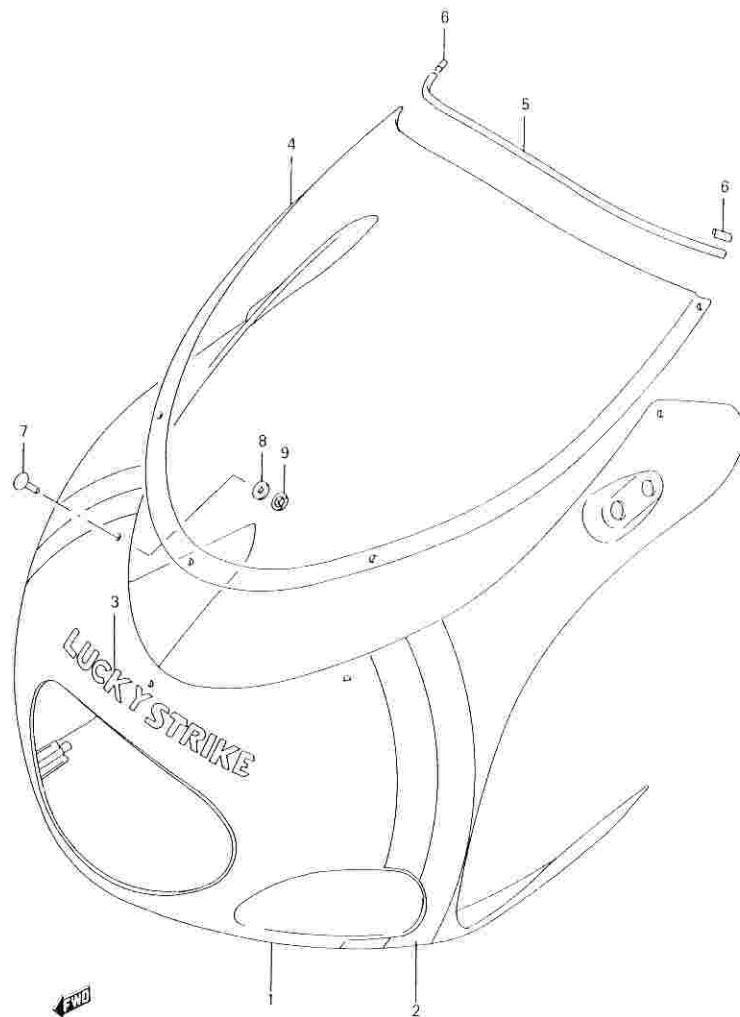


FIG. 37

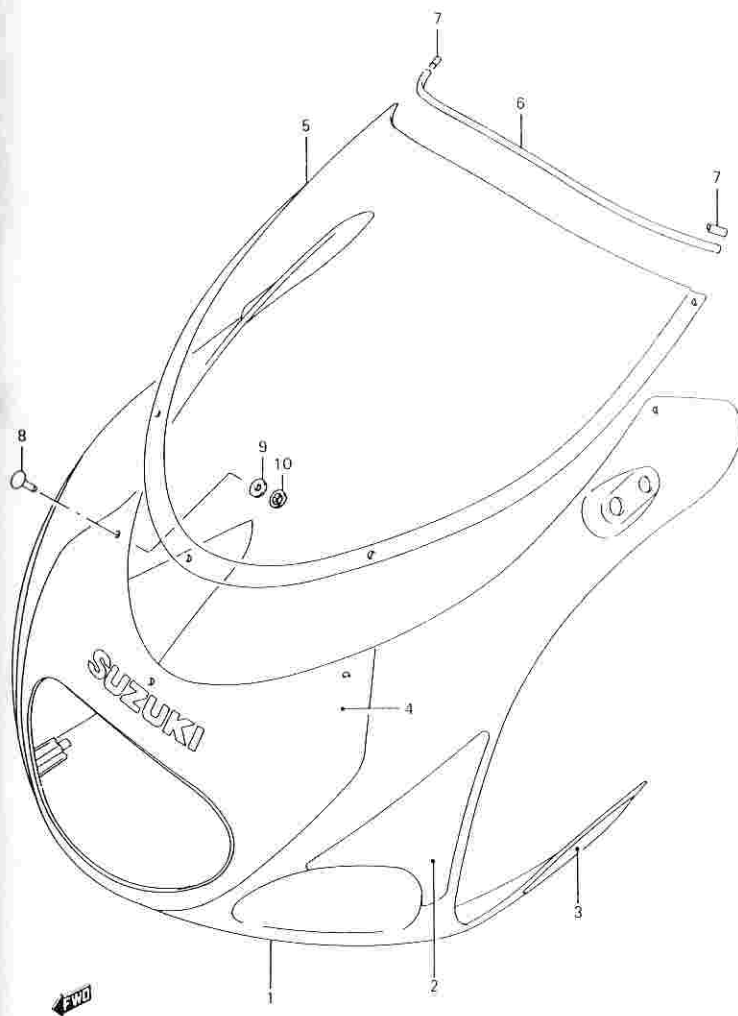


FIG.37 (G- 6) COWLING BODY (for F9H,F9J)

REF NO.	PART NO	DESCRIPTION	Q'TY		REMARKS
1-1	94400-42E00-Z15	COWLING, body (Violet)	1		for F9H
1-2	94400-42E00-019	COWLING, body (Black)	1		for F9J
2	68270-42E00-30H	.TAPE SET, body front (White)	1		
3-1	68280-42E00-019	.TAPE SET, body side (Black)	1		for Z15
3-2	68280-42E00-17U	.TAPE SET, body side (Gray)	1		for 019
4-1	68275-42E00-87N	.TAPE, body	1		for Z15
4-2	68275-42E00-G0T	.TAPE, body	1		for 019
5	94610-42E00	WINDOW SCREEN SET	1		
6	94631-33C01	.MOUL, window screen	1		
7	94637-21E00	.CLIP, moul	2		
8	94616-22D00	PIN, window screen (4x11)	7		
9	09320-04007	CUSHION (4x13x1.0)	7		
10	09148-04032	NUT	7		

Color : F9H = 30H(White), YOK(Pink)
 F9J = 30H(White), YOP(Blue)

Refer to FIG.37A(G-7) for G11

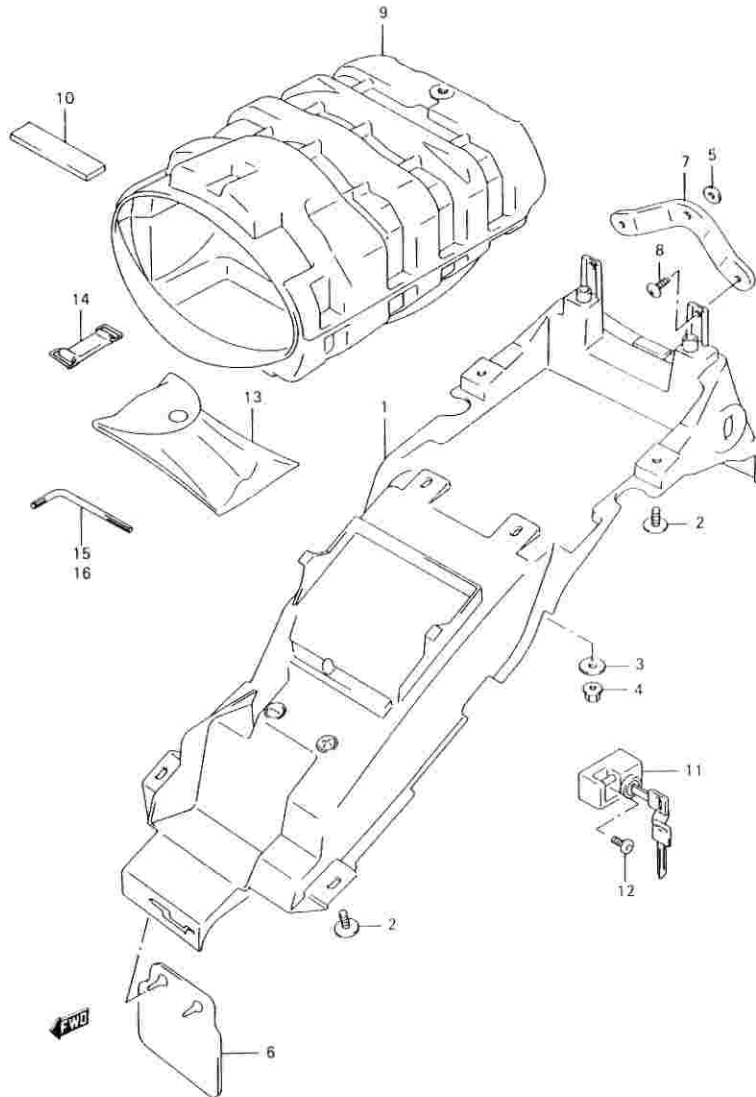
Refer to FIG.38 (G-8) for COWLING BODY INSTALLATION PARTS

FIG.36 (G- 5) REAR FENDER

Q'TY

REMARKS

FIG.36



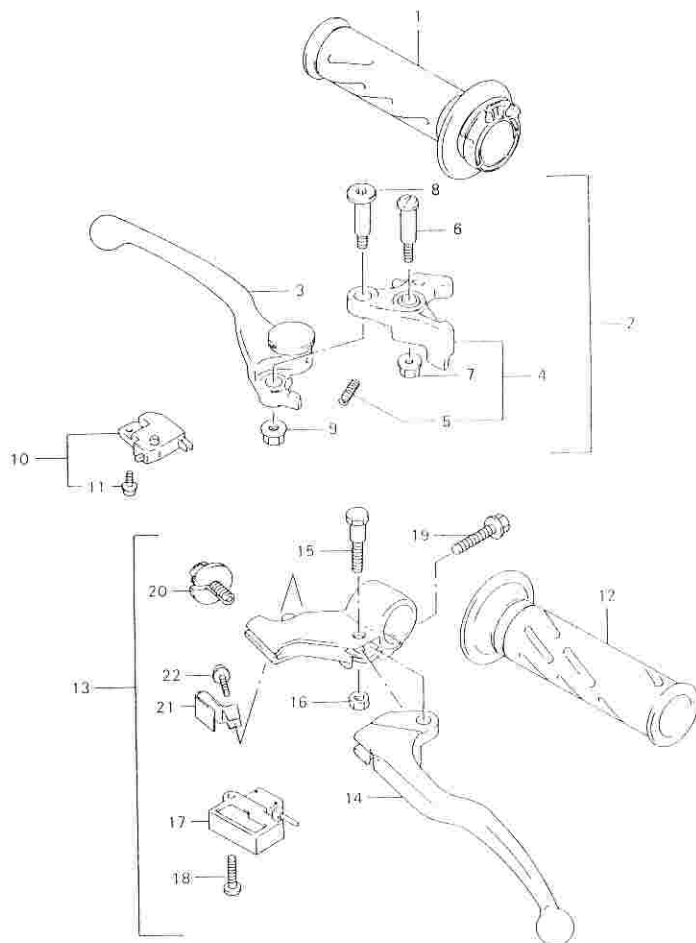
REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63111-42E00	FENDER, rear	1	
2	09116-06144	BOLT (6x16)	4	
3	09160-06088	WASHER (6.5x20x1.6)	3	
4	08319-31063	NUT	3	
5	09160-06079	WASHER (6.5x16x1.2)	2	
6	63411-42E00	MUD GUARD, rear fender	1	
7	63121-42E00	BRACKET, tail lamp	1	
8	02142-05123	SCREW	2	
9	93110-42E00	BOX, rear	1	
10	42573-42E00	CUSHION, rear box	2	
11	95700-44820	LOCK SET, helmet	1	
12	09139-06089	SCREW	1	
13	09800-21033	TOOL ASSY	1	
14	09462-00017	BAND	1	
15	09816-00059	HEXAGON SPANNER, 5	1	
16	09816-00103	HEXAGON SPANNER, 4	1	

FIG. 35

FIG. 35 (G- 4) HANDLE LEVER

Q'TY

REMARKS



REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	57110-46E01	GRIP, throttle	1	
2	57300-42E00	LEVER ASSY, brake	1	
3	57420-42E00	.LEVER, adjust	1	
4	57430-42E00	.KNOCKER	1	
5	57438-42E00	.SPRING	1	
6	57437-32C01	.BOLT, lever	1	
7	08319-31065	.NUT	1	
8	57431-17C00	.BOLT, lever	1	
9	08316-10063	.NUT	1	
10	57460-17C00	SWITCH ASSY, stop	1	
11	57465-17C00	.SCREW	1	
12	57211-22D01	GRIP, LH	1	
13	57500-33E10	LEVER ASSY, clutch	1	
14	57621-33E00	.LEVER, clutch	1	
15	57431-45C00	.BOLT, lever set	1	
16	08319-21065	.NUT	1	
17	57560-05A00	.SWITCH, clutch	1	
18	02122-03208	.SCREW	1	
19	01547-06205	.BOLT	1	
20	57641-33E00	.NUT, cable adjuster	1	
21	57644-33E00	.SPRING, adjust	1	
22	57642-33E00	.SCREW, spring	1	

4

FIG.34 (G- 3) HANDLEBAR

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56111-42E00	HANDLEBAR, RH	1	
2	56151-42E00	HANDLEBAR, LH	1	
3	01580-08453	BOLT	2	
4	56500-42E00	MIRROR ASSY, rear view RH	1	
5	56600-42E00	MIRROR ASSY, rear view LH	1	
6	08313-20063	NUT	4	
7	09161-06023	WASHER	2	
8	58200-42E00	CABLE ASSY, clutch	1	
9	58634-42E00	STOPPER, clutch cable	1	
10	58410-42E00	CABLE, starter	1	
11	58621-42E00	GUIDE, cable No.1	1	
12	58622-42E00	GUIDE, cable No.2	1	
13	01550-06163	BOLT	2	
14	58300-42E00	CABLE ASSY, throttle No.1	1	
15	58300-42E10	CABLE ASSY, throttle No.2	1	

FIG.34

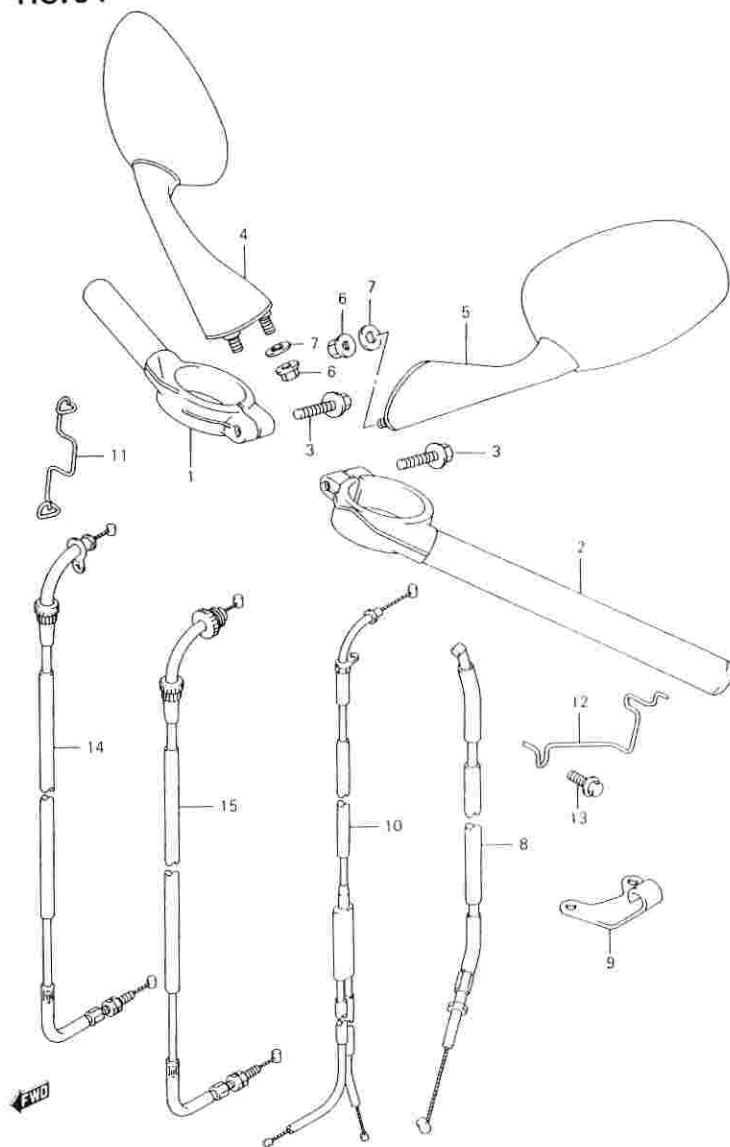


FIG.33

FIG.33 (G- 2) FRONT FENDER

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	53110-42E00-YOK	FENDER, front (Pink)	1	for F9H
1-2	53110-42E10-YOP	FENDER, front (Blue)	1	for F9J
2	53110-42E20-30H	FENDER, front (White)	1	for G11
3	68151-22020-G2B	.EMBLEM	1	for 30H
4	09139-06030	SCREW (6x16)	4	
5	09161-06021	WASHER	4	

Color : F9H = 30H(White), YOK(Pink)
F9J = 30H(White), YOP(Blue)
G11 = 30H(White), ONH(Red)

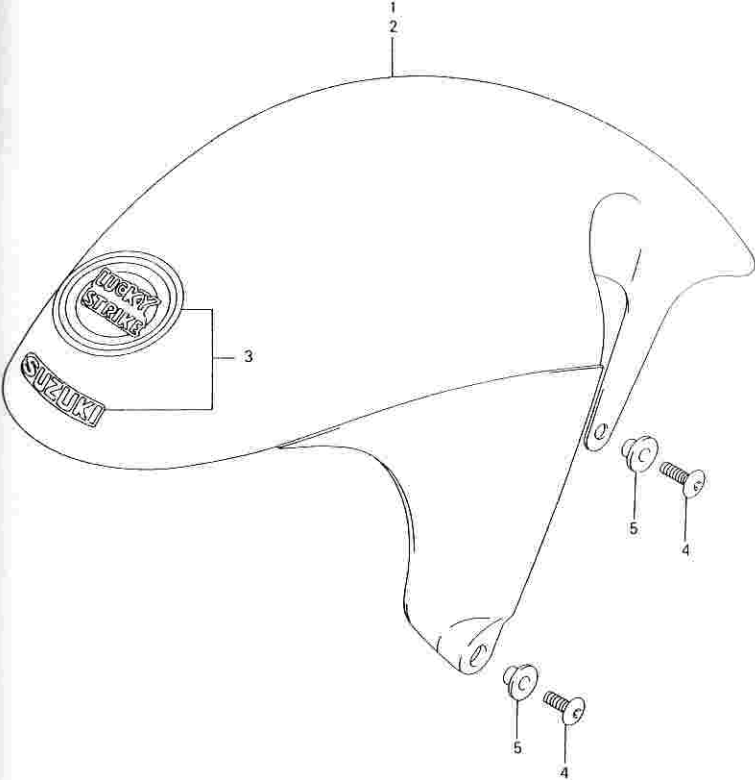
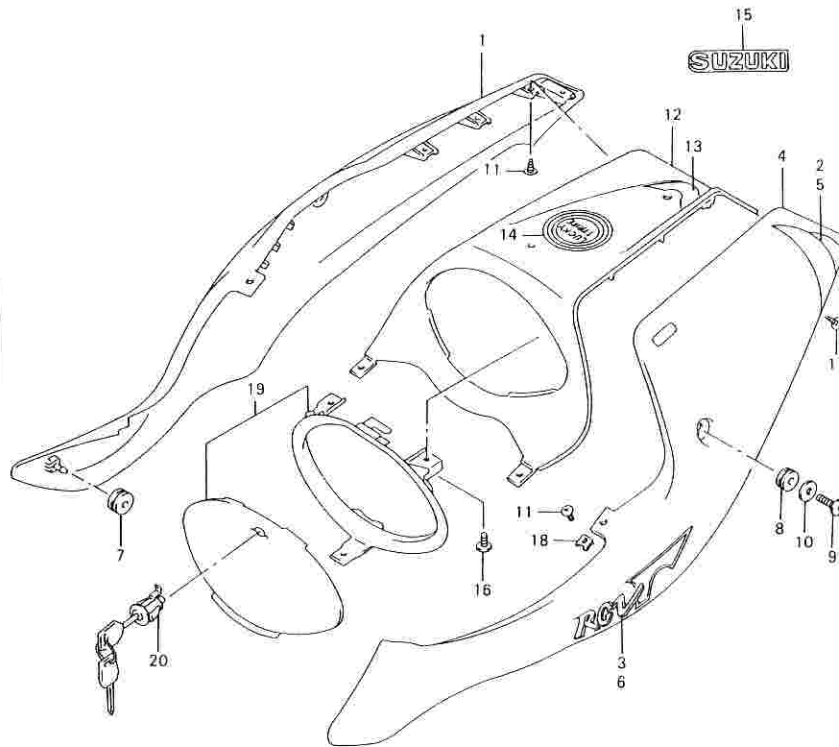


FIG.32A

FIG.32A(F-10) FRAME COVER (for G11)

Q'TY

REMARKS



REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	47110-42E10-G11	COVER, frame RH	1	
2	68135-42E00-G3A	.TAPE, frame RH	1	
3	68131-42E00-G2C	.EMBLEM, frame cover	1	
4	47210-42E10-G11	COVER, frame LH	1	
5	68145-42E00-G3A	.TAPE, frame LH	1	
6	68131-42E00-G2C	.EMBLEM, frame cover	1	
7	47161-21E00	CUSHION, frame cover	2	
8	94433-26B00	CUSHION	2	
9	09139-06071	SCREW (6x20)	2	
10	09160-06054	WASHER (6.5x22x1.6)	2	
11	03541-15163	SCREW	10	
12	47310-42E10-G11	COVER ASSY, frame center	1	
13	68165-42E00-G3A	.TAPE, center cover	1	
14	68111-42E10-G2B	.EMBLEM, center	1	
15	68166-31300-33J	.EMBLEM, "SUZUKI" (Black)	1	
16	03241-15123	SCREW	3	
17	03541-14163	SCREW	2	
18	09148-05020	NUT	2	
19	47320-42E00-ONH	LID, frame cover (Red)	1	
20	92100-25840	LOCK SET, lid	1	

Color : G11 = 30H(White), ONH(Red)

FIG.32

FIG.32 (F- 9) FRAME COVER (for F9H,F9J)

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	47110-42E00-30H	COVER, frame RH (White)	1	for F9H
1-2	47110-42E00-2GX	COVER, frame RH (White)	1	for F9J
2-1	68130-42E00-YOK	.TAPE SET, RH (Pink)	1	for 30H
2-2	68130-42E00-YOP	.TAPE SET, RH (Blue)	1	for 2GX
3-1	68136-42E01-G1U	.TAPE, zecken RH	1	for 30H
3-2	68136-42E01-GOS	.TAPE, zecken RH	1	for 2GX
4-1	47210-42E00-30H	COVER, frame LH (White)	1	for F9H
4-2	47210-42E00-2GX	COVER, frame LH (White)	1	for F9J
5-1	68140-42E00-YOK	.TAPE SET, LH (Pink)	1	for 30H
5-2	68140-42E00-YOP	.TAPE SET, LH (Blue)	1	for 2GX
6-1	68146-42E01-G1U	.TAPE, zecken LH	1	for 30H
6-2	68146-42E01-GOS	.TAPE, zecken LH	1	for 2GX
7	47161-21E00	CUSHION, frame cover	2	
8	94433-26B00	CUSHION	2	
9	09139-06071	SCREW (6x20)	2	
10	09160-06054	WASHER (6.5x22x1.6)	2	
11	03541-15163	SCREW	10	
12	47310-42E00-30H	COVER ASSY, frame center (White)	1	
13	03241-15123	SCREW	3	
14	03541-14163	SCREW	2	
15	09148-05020	NUT	2	
16	47320-42E00-30H	LID, frame cover (White)	1	
17	92100-25840	LOCK SET, lid	1	

Color : F9H = 30H(White), YOK(Pink)
F9J = 30H(White), YOP(Blue)

Refer to FIG.32A(F-10) for G11

FIG.31

FIG.31 (F- 8) OIL TANK

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	44611-42E00	TANK, oil	1	
2	01550-06163	BOLT	2	
3	09169-06073	WASHER (6.1x17.0x4.80)	2	
4	44820-42E00	BRACKET, oil tank	1	
5	01550-06163	BOLT	1	
6	44651-04701	CAP, oil tank	1	
7	44667-42E00	RUBBER, oil tank inlet	1	
8	44680-42E00	COVER, oil tank cap	1	
9	02142-05163	SCREW	1	
10	37880-42E00	SWITCH ASSY, oil level	1	

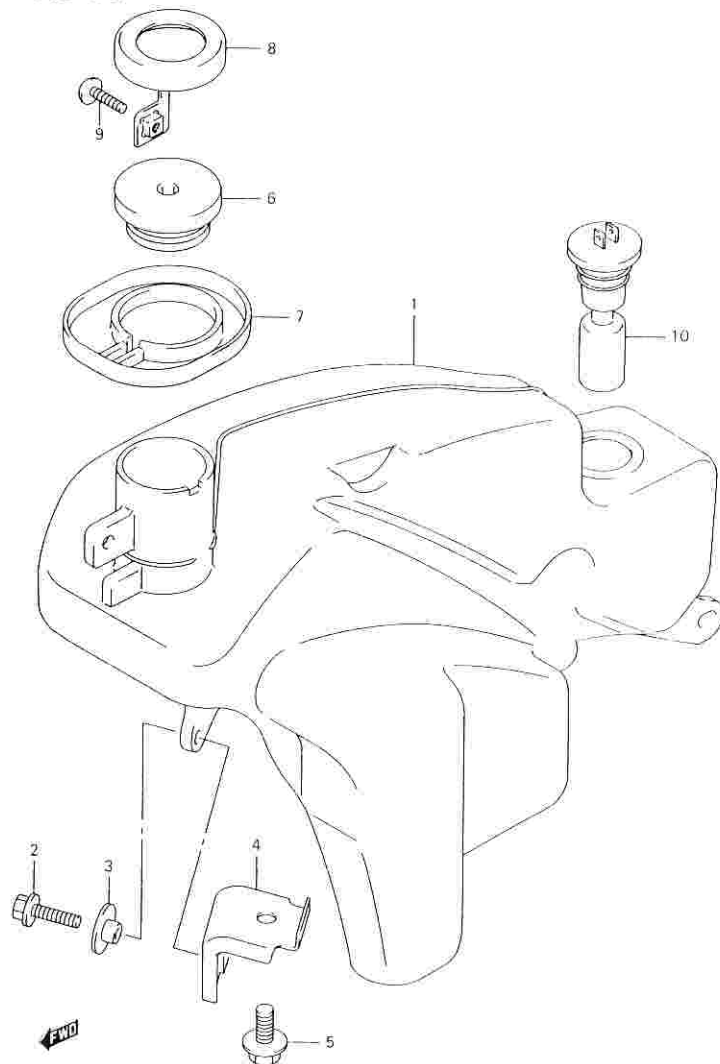


FIG. 30

FIG.30 (F-7) FUEL COCK

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	44300-42E00	COCK ASSY, fuel	1	
2	09128-06057	BOLT	2	
3	09168-06026	GASKET (6.4x11.5x0.8)	2	
4	09355-70125-600	HOSE (7x12x600)	1	L:600+200
5	09352-13162-600	HOSE (13.5x16.5x600)	1	L:600+160
6	09401-11407	CLIP (ID:11.6)	2	

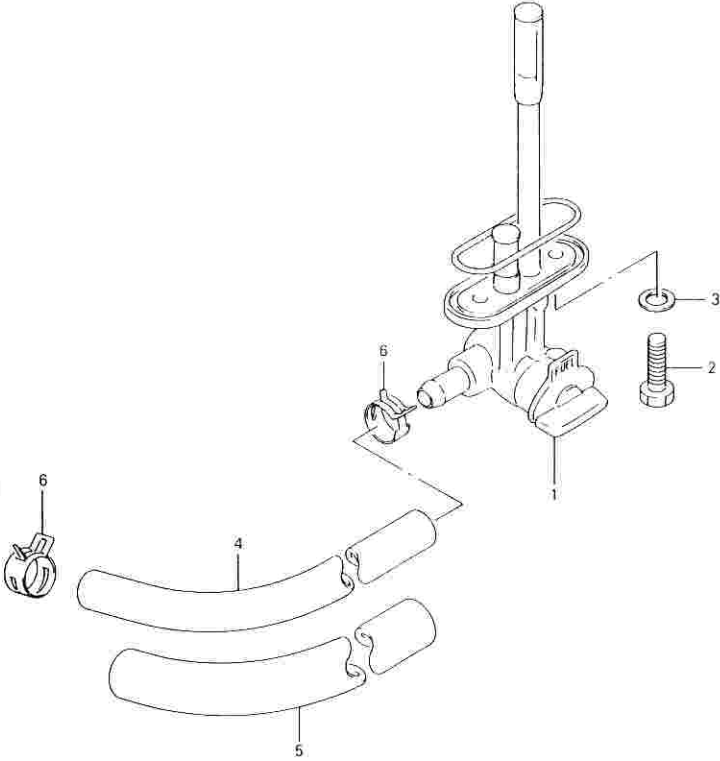


FIG.29 A

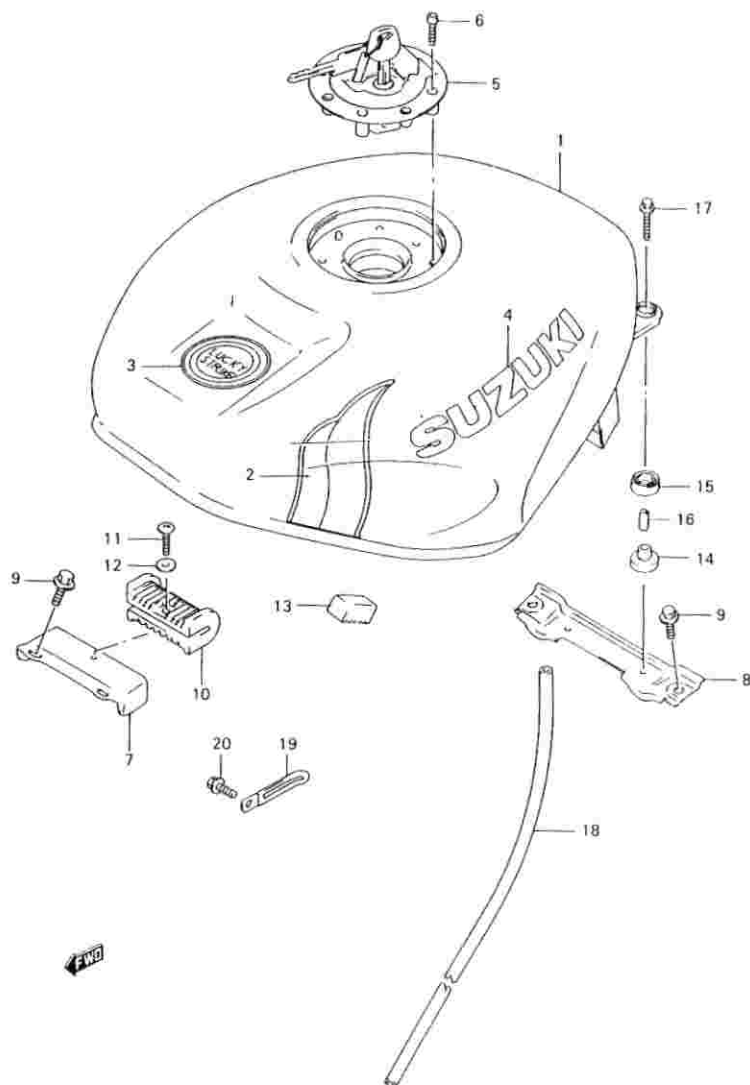


FIG.29A(F- 6) FUEL TANK (for G11)

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	44100-42E10-G11	TANK ASSY, fuel	1	
2	68110-42E10-G2A	.TAPE SET, fuel tank	1	
3	68111-42E10-G2B	.EMBLEM, fuel tank	1	
4	68111-42E00-064	.EMBLEM, "SUZUKI" (White)	2	
5	44200-33840	CAP SET, fuel tank	1	
6	09106-05017	BOLT (L:20)	4	
7	44521-42E00	BRACKET, fuel tank No.1	1	
8	44550-42E00	BRACKET, fuel tank No.2	1	
9	01550-06123	BOLT	4	
10	44510-33000	CUSHION, fuel tank front	1	
11	02142-05123	SCREW	1	
12	09169-05012	WASHER	1	
13	44540-42E00	CUSHION, fuel tank side	2	
14	09320-10020	CUSHION	2	
15	44512-42E00	CUSHION, fuel tank rear upper	2	
16	09180-06271	SPACER (6.5x9x18)	2	
17	01550-06303	BOLT	2	
18	44423-42E00	HOSE, water drain	1	
19	09404-06432	CLAMP (L:80)	1	
20	01550-06103	BOLT	1	

Color : G11 = 30H(White), 0NH(Red)

FIG. 29

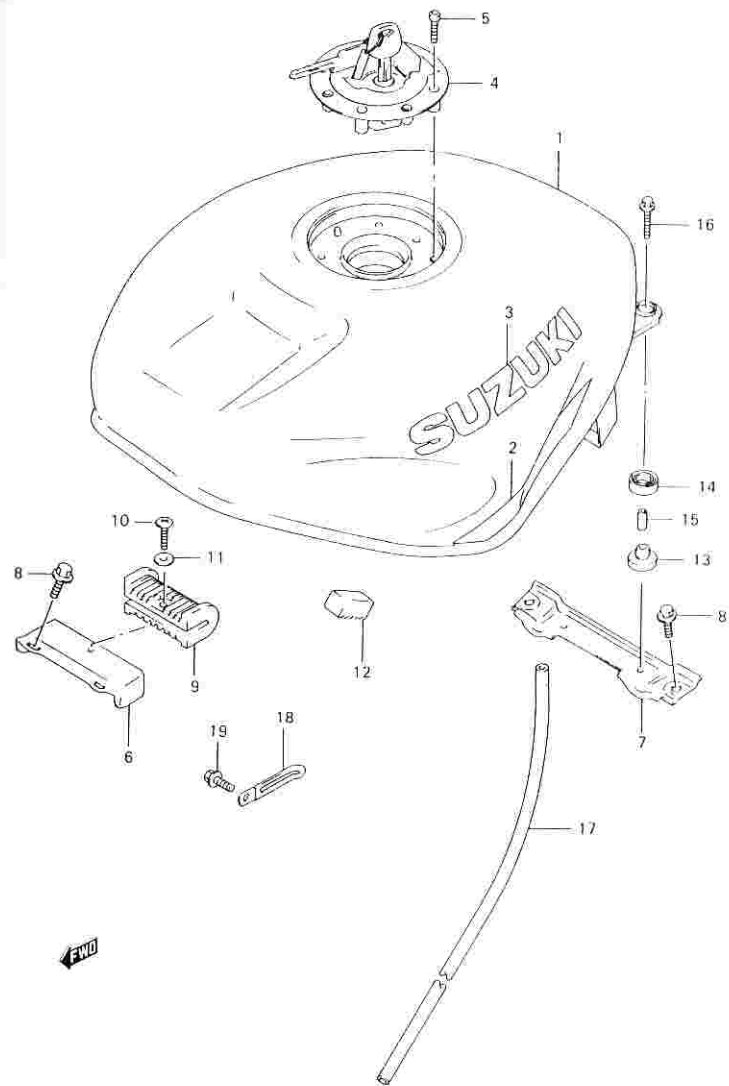


FIG. 29 (F- 5) FUEL TANK (for F9H,F9J)

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY		REMARKS
1-1	44100-42E00-F9K	TANK ASSY, fuel	1	for F9H	
1-2	44100-42E00-C03	TANK ASSY, fuel	1	for F9J	
2-1	68110-42E00-Z15	.TAPE SET, fuel tank (Violet)	1	for F9K	
2-2	68110-42E00-019	.TAPE SET, fuel tank (Black)	1	for C03	
3	68111-42E00-13L	.EMBLEM, fuel tank (Silver)	2		
4	44200-33840	CAP SET, fuel tank	1		
5	09106-05017	BOLT (L:20)	4		
6	44521-42E00	BRACKET, fuel tank No.1	1		
7	44550-42E00	BRACKET, fuel tank No.2	1		
8	01550-06123	BOLT	4		
9	44510-33000	CUSHION, fuel tank front	1		
10	02142-05123	SCREW	1		
11	09169-05012	WASHER	1		
12	44540-42E00	CUSHION, fuel tank side	2		
13	09320-10020	CUSHION	2		
14	44512-42E00	CUSHION, fuel tank rear upper	2		
15	09180-06271	SPACER (6.5x9x18)	2		
16	01550-06303	BOLT	2		
17	44423-42E00	HOSE, water drain	1		
18	09404-06432	CLAMP (L:80)	1		
19	01550-06103	BOLT	1		

Color : C03 = 019(Black), 17U(Gray)
F9H = 30H(White), YOK(Pink)
F9J = 30H(White), YOP(Blue)
F9K = 019(Black), Z15(Violet)

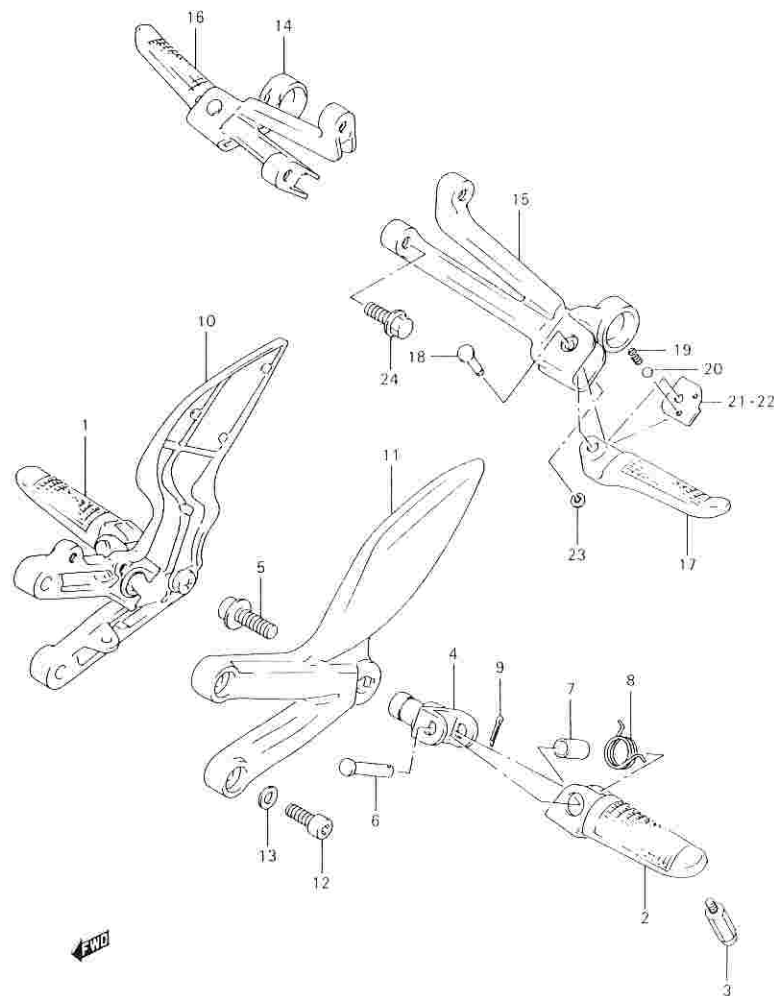
Refer to FIG.29A(F-6) for G11

FIG.28

FIG.28 (F- 4) FOOTREST

Q'TY

REMARKS



REF NO.	PART NO	DESCRIPTION	Q'TY
1	43511-32C00	BAR, front footrest RH	1
2	43521-32C00	BAR, front footrest LH	1
3	43516-42E00	BOLT, bank sensor	2
4	43530-06C01	HOLDER, footrest	2
5	09106-10064	BOLT	2
6	09200-08067	PIN	2
7	09180-08149	SPACER (8.1x12x22)	2
8	09448-18022	SPRING	2
9	04111-25158	COTTER PIN	2
10	43511-42E00	BRACKET, front footrest RH	1
11	43521-42E00	BRACKET, front footrest LH	1
12	07130-08203	BOLT	4
13	09164-08015	WASHER	4
14	43600-42E00	FOOTREST ASSY, pillion RH	1
15	43700-42E00	FOOTREST ASSY, pillion LH	1
16	43611-33E00	.BAR, pillion footrest RH	1
17	43621-33E00	.BAR, pillion footrest LH	1
18	87259-85510	.PIN	2
19	09440-05005	.SPRING	2
20	06111-07004	.BALL	2
21	43816-23E10	.PLATE, RH	1
22	43826-23E10	.PLATE, LH	1
23	08332-11043	.E RING	2
24	01550-08203	BOLT	4

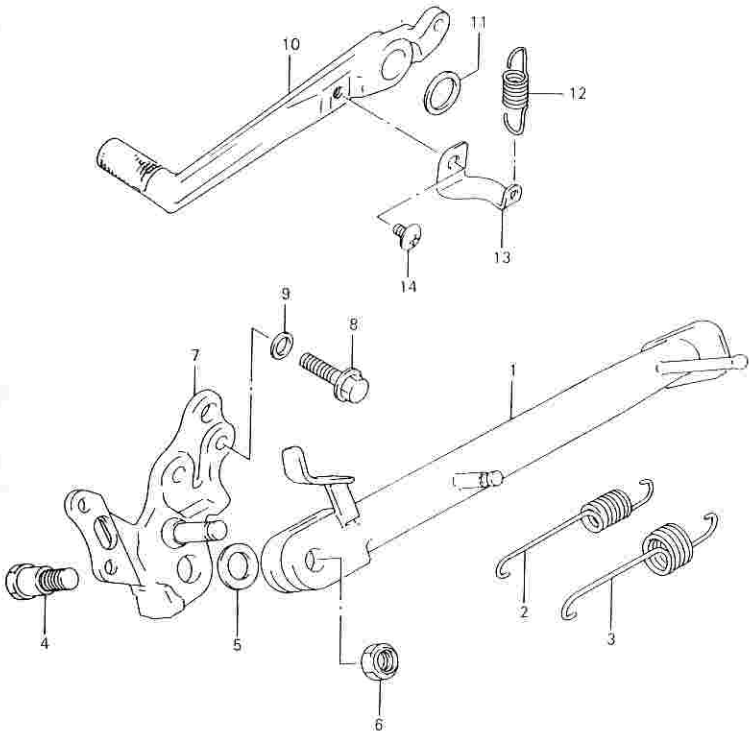
FIG. 27

FIG.27 (F- 3) STAND

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	42310-42E00	STAND, prop	1	
2	09443-14066	SPRING	1	
3	09443-19012	SPRING	1	
4	09111-10027	BOLT	1	
5	08221-12224	SHIM	1	
6	09159-10027	NUT	1	
7	42330-42E00	BRACKET, prop stand	1	
8	01550-08253	BOLT	2	
9	09164-08015	WASHER	2	
10	43111-42E00	PEDAL, brake	1	
11	09160-18022	WASHER (18x24x1)	1	
12	09443-13018	SPRING	1	
13	43561-42E00	BRACKET, stop switch spring	1	
14	02112-05163	SCREW	1	



WFO

FIG. 26

FIG.26 (F- 2) FRAME

QTY

REMARKS

REF NO.	PART NO	DESCRIPTION	QTY
1	41100-42E10	FRAME	1
2	41200-42E00	RALE, seat	1
3	07120-10253	BOLT	4
4	41911-33E00	SPACER, engine mount	1
5	07120-06253	BOLT	1
6	41911-42E00	BRACKET, engine mount front RH	1
7	41921-42E00	BRACKET, engine mount front LH	1
8	01550-10403	BOLT	2
9	47410-42E00	HOLDER, electric part	1
10	01550-06163	BOLT	2

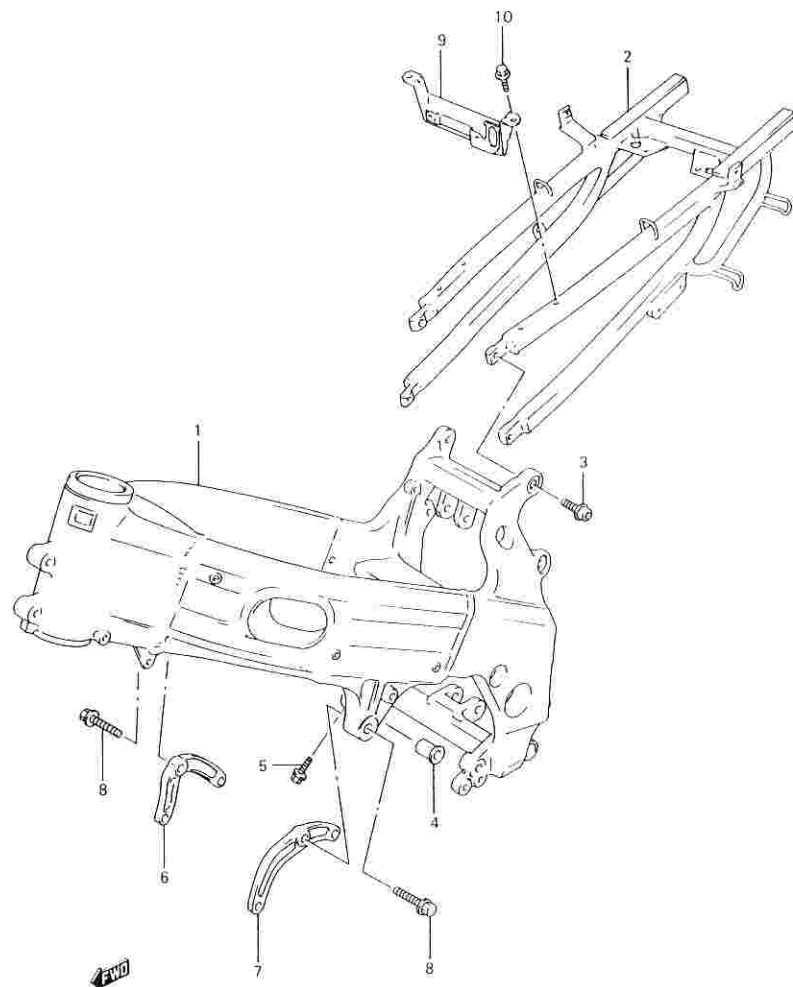
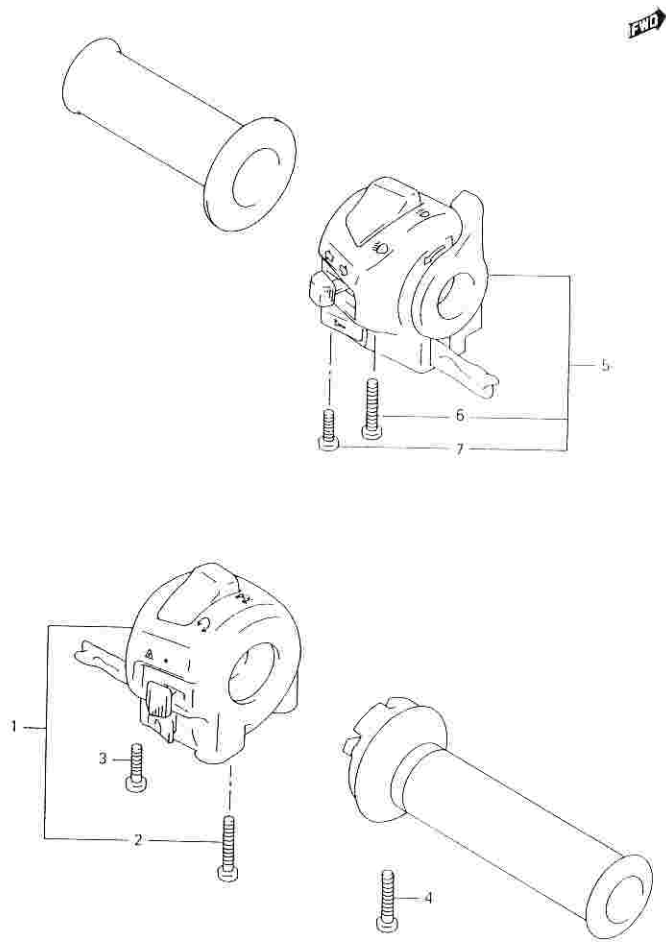


FIG. 25

FIG.25 (E- 9) HANDLE SWITCH



REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37200-27E51	SWITCH ASSY, handle RH	1	
2	02112-05503	.SCREW	1	
3	02112-05303	.SCREW	1	
4	02112-05103	SCREW, throttle cable	1	
5	37400-33E11	SWITCH ASSY, handle LH	1	
6	02112-05453	.SCREW	1	
7	02112-05253	.SCREW	1	

FIG. 24

FIG. 24 (E- B) WIRING HARNESS

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36610-42E00	HARNESS, wiring No.1	1	
2	33624-43500	.CAP, battery (+) terminal	1	
3	36619-42E00	GUIDE, wiring harness	1	
4	36620-42E00	HARNESS, wiring No.2	1	
5	36687-42E00	HOLDER, coupler	1	
6-1	09404-06429	CLAMP (L:60)	2	
6-2	09404-06431	CLAMP (L:65)	1	
6-3	09404-06433	CLAMP (L:95)	2	
6-4	09404-06435	CLAMP (L:120)	1	
7	09407-11402	CLAMP (L:90)	2	
8-1	09407-11401	CLAMP (L:95)	4	
8-2	09407-14403	CLAMP (L:125)	5	
8-3	09407-18403	CLAMP (L:165)	1	
9	01550-06123	BOLT	2	
10	01550-06163	BOLT	1	
11	36852-42E00	WIRE, water temperature lead	1	
12	02142-06123	SCREW	2	
13	37100-33E11	LOCK ASSY, steering	1	
14	09139-08016	BOLT	2	
15	37740-24A00	SWITCH ASSY, stop lamp	1	
16	09443-06054	SPRING	1	
17	37840-12X50	SWITCH ASSY, side stand	1	
18	01550-06203	BOLT	2	
19	38500-22001	HORN ASSY	1	
20	01570-06123	BOLT	1	
21	37146-46E00	KEY, blank	1	OPT
22	36691-42E00	GUIDE, wiring harness	1	

FIG. 23

FIG. 23 (E- 7) REAR COMBINATION LAMP

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	35710-42E00	LAMP ASSY, rear combination	1	
2	35740-42E00	.LAMP UNIT	1	
3	35716-48B21	.PLATE No.1	1	
4	35736-48B21	.PLATE	1	
5	35765-42E00	.CUSHION	1	
6	03211-04123	.SCREW	2	
7	35718-26E00	.SOCKET/CORD	1	
8	09471-12083	.BULB (12V,21/5W)	1	
9	35791-42E00	HOLDER, rear combination lamp	1	
10	09160-05501	WASHER	3	
11	09320-10015	CUSHION	3	
12	03541-05163	SCREW	3	
13	09148-04024	NUT	2	
14	09148-05019	NUT	2	
15	02142-05253	SCREW	1	
16	03541-05163	SCREW	2	
17	35970-24D60	REFLECTOR ASSY, rear	1	
18	08316-10053	NUT	1	

3

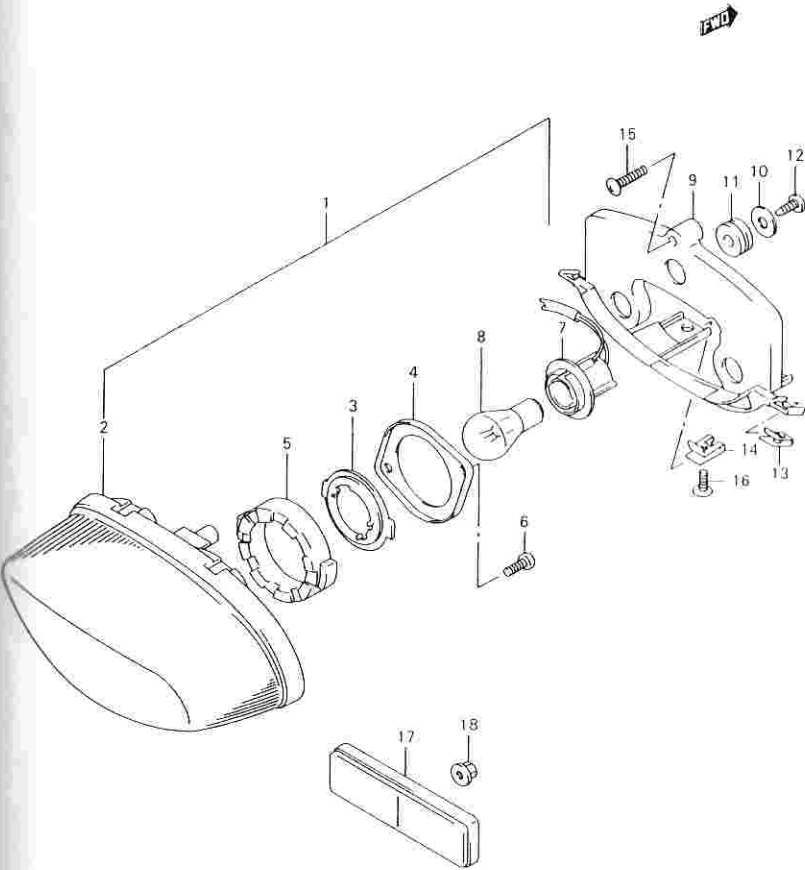


FIG. 22

FIG. 22 (E- 6) TURN SIGNAL LAMP

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1-1	35601-42E00	LAMP ASSY, FR turn signal RH	1	
1-2	35602-42E00	LAMP ASSY, FR turn signal LH	1	
2	35652-06C00	.LENS	2	
3	09132-03005	.SCREW	2	
4	09471-12162	.BULB (12V,15W)	2	
5	35629-33E00	PLATE, FR turn signal lamp	2	
6	03511-05103	SCREW	4	
7-1	35603-42E30	LAMP ASSY, RR turn signal RH	1	
7-2	35604-42E30	LAMP ASSY, RR turn signal LH	1	
8	35652-06C00	.LENS	2	
9	35625-01A00	.SCREW	2	
10	09471-12162	.BULB (12V,15W)	2	
11	35695-07D01	SPACER, rear turn signal	2	
12	35695-07D10	SPACER, rear turn signal	2	
13	08310-00063	NUT	2	
14	08322-01063	WASHER	2	
15	38610-47D00	RELAY ASSY, turn signal lamp	1	
16	38620-42E00	BRACKET, turn signal relay	1	
17	02142-06123	SCREW	1	

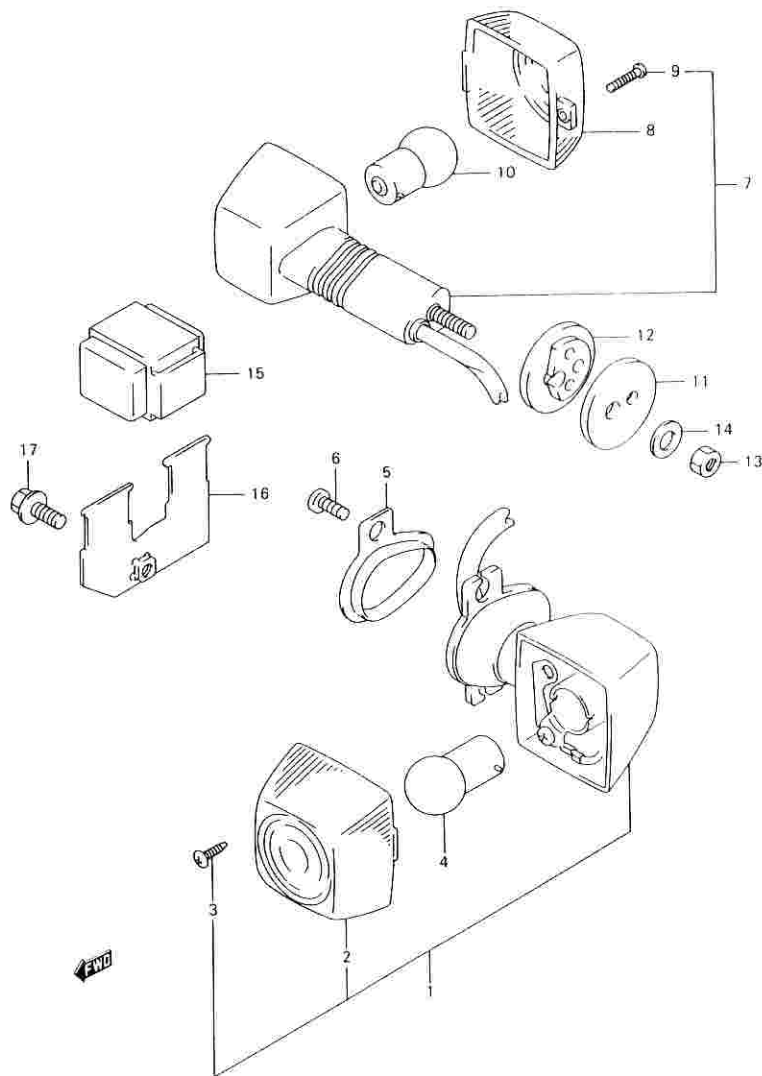


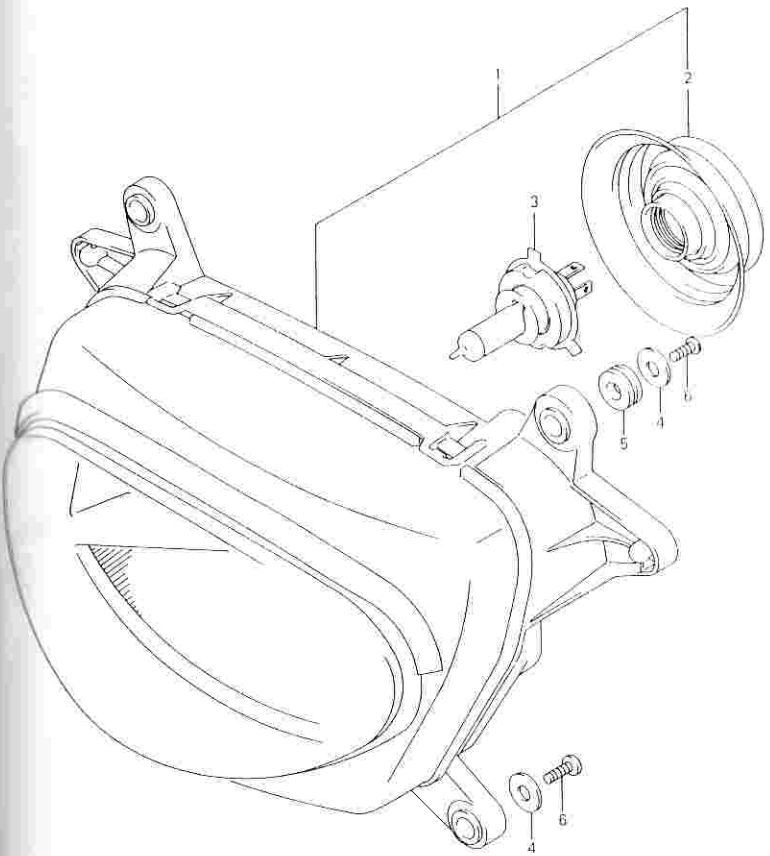
FIG. 21

FIG. 21 (E- 5) HEADLAMP

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	35100-42E00-999	HEADLAMP ASSY	1	
2	35173-42E00	.COVER	1	
3	09471-12060	BULB (12V,60/55W,H4)	1	
4	09160-05003	WASHER (5.5x18x1)	7	
5	09320-08051	CUSHION	3	
6	03511-05163	SCREW	7	



3

FWD

FIG. 20

FIG. 20 (E- 4) SPEEDOMETER

QTY

REF NO.	PART NO	DESCRIPTION	REMARKS
1	34120-42E10	SPEEDOMETER/TACHOMETER ASSY	1
2	34123-33E00	ATTACHMENT, switch	1
3	34124-33E00	SWITCH, gum	1
4	34130-33E00	CASE ASSY	1
5	34150-42E00	VISOR	1
6	34172-50E10	SOCKET	5
7	09132-03005	SCREW, pan head	2
8	34198-33E00	CAP, blind No.1	2
9	34198-33E10	CAP, blind No.2	1
10	09471-12108	BULB (12V,1.7W)	5
11	03521-04203	SCREW	2
12	03541-04203	SCREW	2
13	34955-33E00	CUSHION, meter	3
14	09160-05037	WASHER	3
15	02162-05083	SCREW	3
16	34981-42E00	ROTOR, speed	1
17	34990-33E00	SENSOR, speed	1
18	03541-05123	SCREW	1
19	07130-08203	BOLT	1

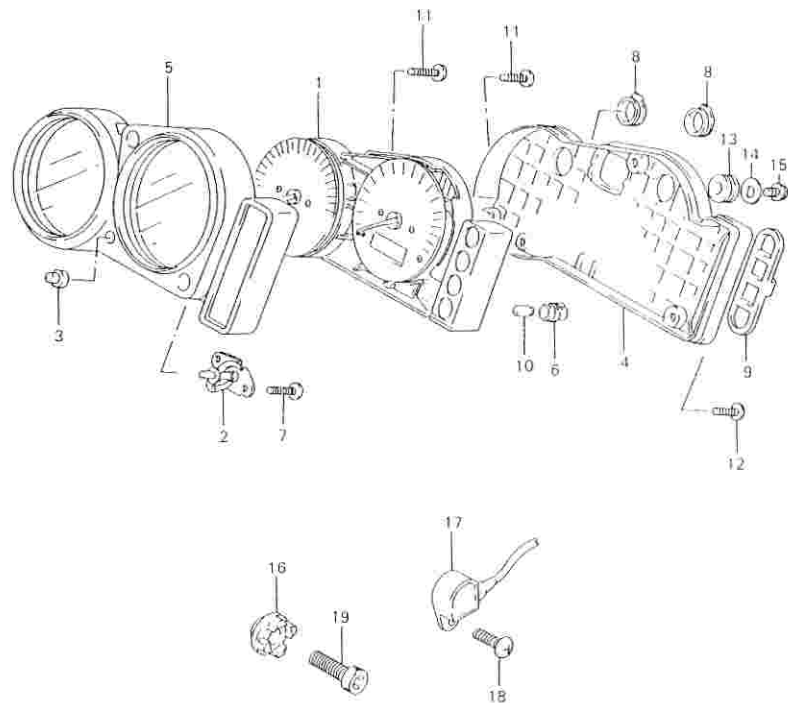


FIG. 19

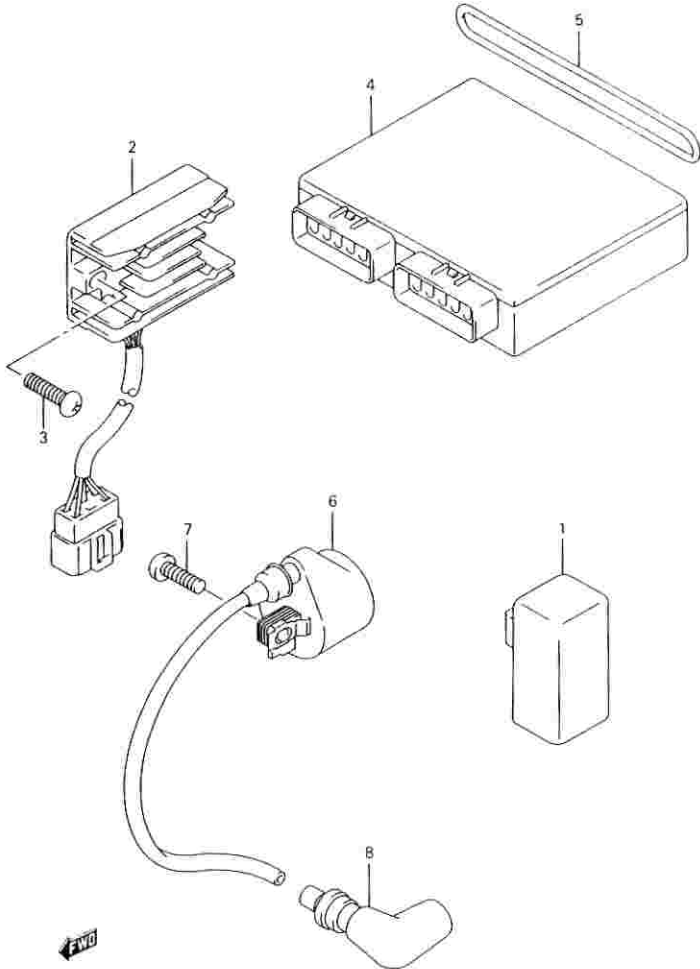


FIG.19 (E- 3) ELECTRICAL

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	31800-19000	RELAY, starting motor	1	
2	32800-13E00	RECTIFIER ASSY	1	
3	02142-06253	SCREW	2	
4	32900-42E10	CDI UNIT	1	
5	33651-12910	BAND, battery	1	
6	33410-41D10	COIL ASSY, ignition	2	
7	02112-06203	SCREW	4	
8	33510-20A01	CAP, spark plug	2	

FIG.18

FIG.18 (E- 2) BATTERY

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY
1	33610-13E10	BATTERY ASSY (FIX5L-BS,12V4AH)	1
2	33651-37000	PROTECTOR (170x95x3.0)	2
3	33652-47000	PROTECTOR, battery	1
4	33860-42E00	WIRE, battery (-) lead	1

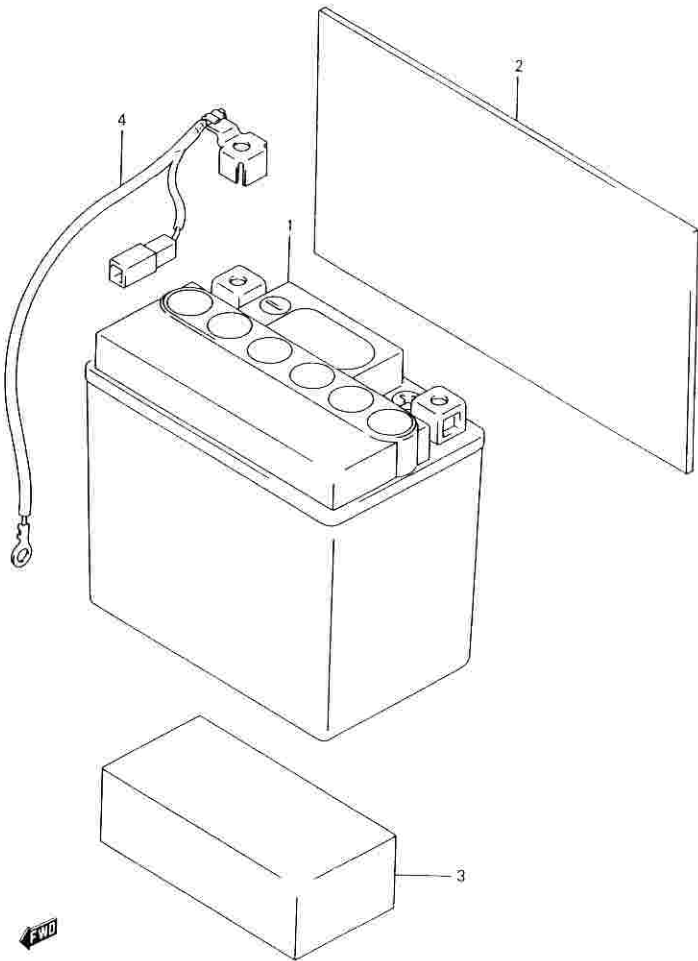


FIG.17

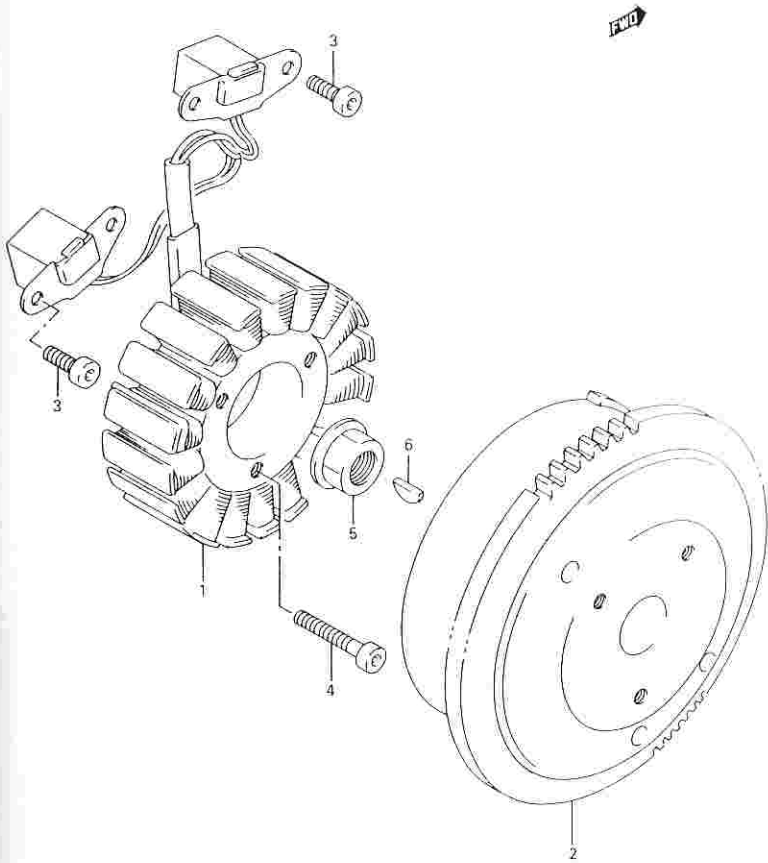


FIG.17 (D- 8) MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-42E00	STATOR ASSY	1	
2	32102-42E00	ROTOR	1	
3	07130-05123	BOLT	4	
4	07130-05303	BOLT	3	
5	08316-10123	NUT	1	
6	08341-31039	KEY	1	

FIG.16

FIG.16 (D- 7) STARTING MOTOR

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	31100-42E00	MOTOR ASSY, starting	1	
2	31130-42E00	.BRUSH HOLDER ASSY	1	
3	31135-05B00	.SPRING, brush	2	
4	31142-42E00	.LEAD WIRE	1	
5	09280-25004	.O RING	1	
6	31157-02540	.PACKING	1	
7	31311-04C01	.ARMATURE	1	
8	02112-34063	.SCREW	1	
9	02112-35163	.SCREW	3	
10	31370-41D00	PINION ASSY, starting	1	
11	07130-06253	BOLT	2	

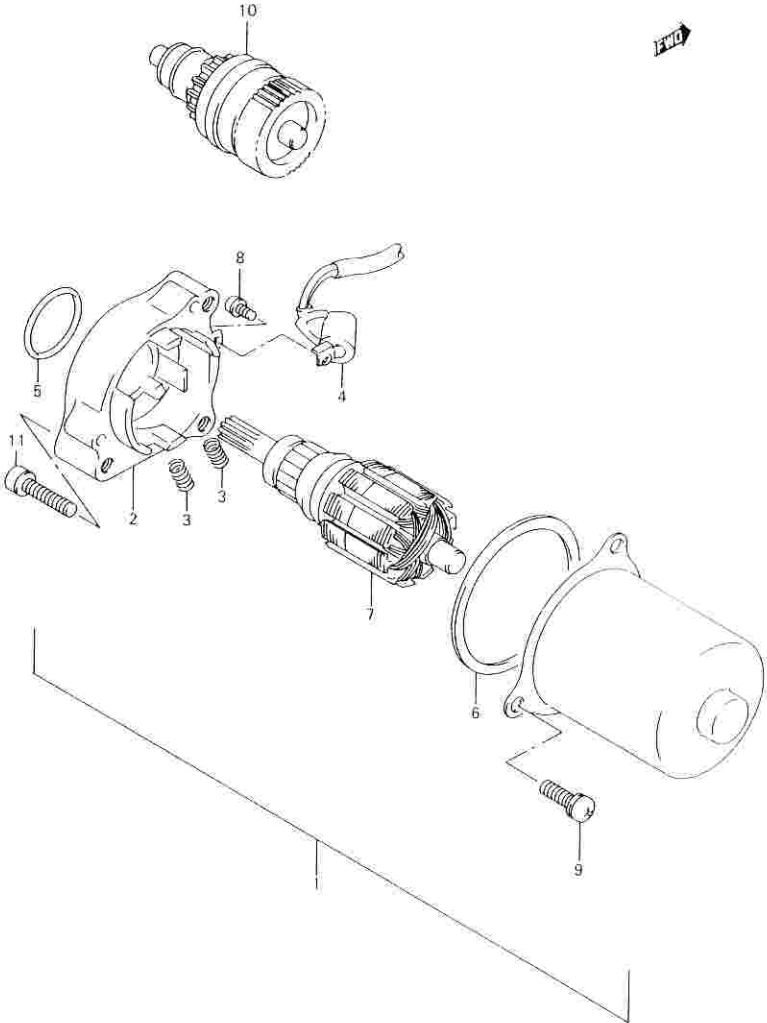


FIG. 15

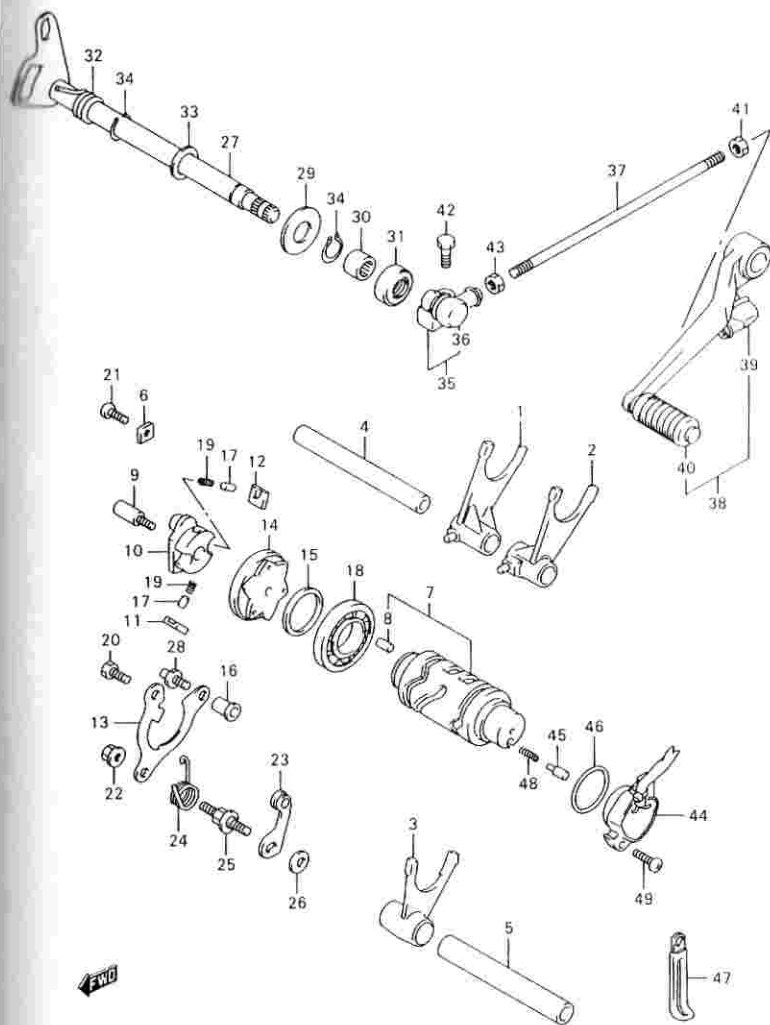


FIG.15 (D- 6) GEAR SHIFTING

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
35	25520-42E00	ARM, gear shift link	1	
36	25526-47000	.COVER, dust	1	
37	25525-17E10	ROD, gear shift link	1	
38	25600-33E00	LEVER ASSY, gear shift	1	
39	25526-47000	.COVER, dust	1	
40	25652-20C00	.RUBBER, gear shift pedal	1	
41	09140-06011	NUT	1	
42	01500-06203	BOLT	1	
43	08310-00063	NUT	1	
44	37730-42E00	BASE ASSY, gear shift terminal	1	
45	09209-05011	CONTACT	1	
46	09280-26007	O RING (ID:25.7,OD:2.4)	1	
47	09404-06429	CLAMP (L:60)	2	
48	09440-04010	SPRING	1	
49	02112-05163	SCREW	2	

2

FIG. 15

FIG.15 (D- 5) GEAR SHIFTING

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	25211-42E00	FORK, gear shift No.1	1	
2	25221-42E00	FORK, gear shift No.2	1	
3	25231-42E00	FORK, gear shift No.3	1	
4	25411-26D01	SHAFT, gear shift fork	1	
5	25411-44B00	SHAFT, gear shift fork No.1	1	
6	24741-03D00	RETAINER, gear shift cam	1	
7	25310-12B10	CAM, gear shift	1	
8	04221-04089	.KNOCK PIN	2	
9	25312-12C00	PIN, shift cam driven gear	1	
10	25322-33C01	SHIFTER, gear shift cam	1	
11	25323-34201	POLE, gear shift No.1	1	
12	25324-34201	POLE, gear shift No.2	1	
13	25331-42E00	RIFTER, shift cam pole	1	
14	25380-42E00	PLATE, gear shift cam	1	
15	09160-25059	WASHER (25x32x3)	1	
16	09180-07014	ROLLER (L:5)	1	
17	09261-05003	ROLLER (5x8)	2	
18	09262-25006	BEARING (25x47x8)	1	
19	09440-04003	SPRING	2	
20	01500-06123	BOLT	1	
21	02112-06123	SCREW	1	
22	08316-10063	NUT	1	
23	25350-24B00	STOPPER, gear shift cam	1	
24	25355-13E00	SPRING, shift cam stopper	1	
25	25356-12C00	SUPPORT, cam stopper arm	1	
26	08211-06141	WASHER	1	
27	25510-42E00	SHAFT, gear shift	1	
28	25671-01000	STOPPER, gear shift shaft	1	
29	09160-14033	WASHER (14.5x30x3.2)	1	
30	09263-14027	BEARING (14x20x12)	1	
31	09283-14006	OIL SEAL (14x22x6)	1	
32	09444-20001	SPRING	1	
33	09181-14167	THRUST WASHER (14x22x1.0)	1	
34	08331-31146	CIRCLIP	2	

2

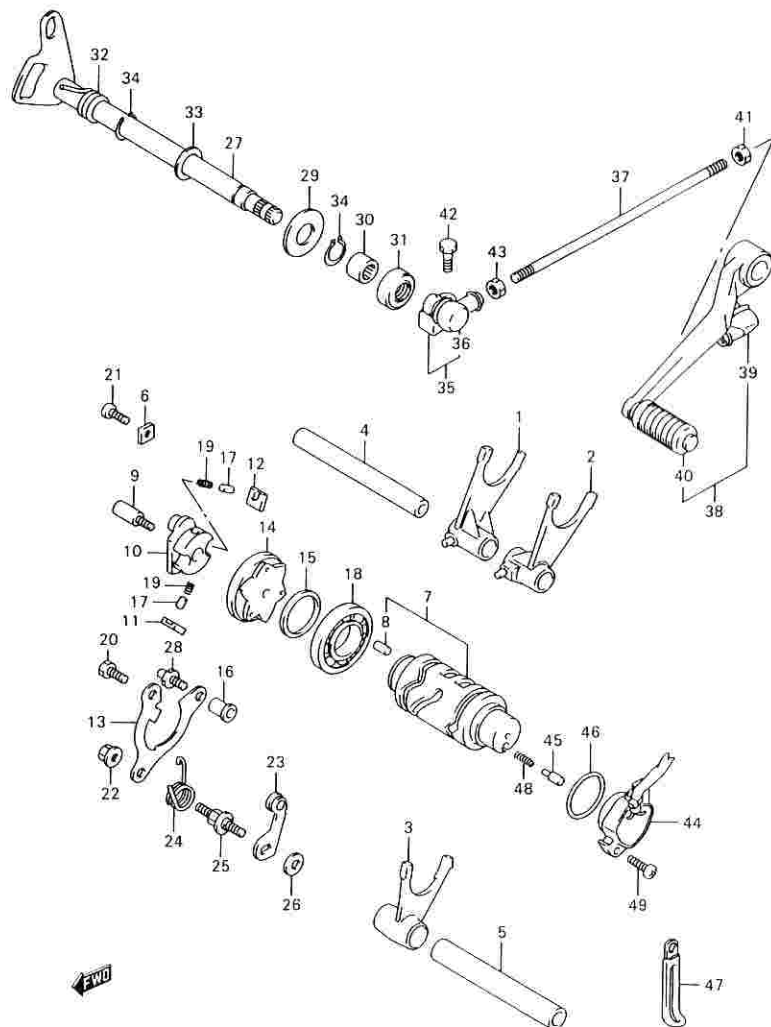


FIG. 14

FIG.14 (D- 4) TRANSMISSION

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
36	08113-62027	BEARING	1	
37	09181-15223	THRUST WASHER (15x28x1.0)	1	
38	08211-20301	THRUST WASHER	1	
39	24741-22D01	RETAINER, counter bearing RH	1	
40	24881-12C10	GUIDE, transmission oil	1	
41	24885-12C10	RETAINER, transmission oil	1	
42	02112-06123	SCREW	1	
43	09126-06014	SCREW	2	
44	24751-42E00	RETAINER, drive shaft	1	
45	09100-05019	BOLT (5x10)	3	
46	27510-47D00	SPROCKET, engine (14T)	1	
47	27600-06C30-110	CHAIN ASSY, drive	1	RKGB520SMD29
48	27620-06C30	JOINT, chain (RK)	1	
49	09380-22012	CIRCLIP	2	

2

FIG.14

FIG.14 (D- 3) TRANSMISSION

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY
1	24120-42E00	SHAFT, counter (NT:13)	1
2	09280-17004	O RING	1
3	24221-42E00	GEAR, 2nd drive (NT:18)	1
4	24231-01D10	GEAR, 3rd drive	1
5	24251-01D00	GEAR, 5th drive (NT:26)	1
6	24252-38A00	BUSH	1
7	24261-42E00	GEAR, 6th drive gear (NT:27)	1
8	09167-25021	WASHER	1
9	09262-17045	BEARING (17x40x12)	1
10	09262-20116	BEARING (20x52x15)	1
11	09300-25023	BUSH	1
12	09380-25010	CIRCLIP	1
13	09380-25010	CIRCLIP	1
14	09380-25012	SNAP RING	1
15	08211-25341	THRUST WASHER	1
16	24130-42E00	SHAFT, drive	1
17	24311-44010	GEAR, 1st driven (NT:32)	1
18	24321-44004	GEAR, 2nd driven (NT:32)	1
19	24331-44010	GEAR, 3rd driven (NT:29)	1
20	24332-24500	BUSH, 1st driven gear	1
21	24332-24500	BUSH, 1st driven gear	1
22	24341-44010	GEAR, 4th driven (NT:27)	1
23	24351-44010	GEAR, 5th driven (NT:25)	1
24	24361-44010	GEAR, 6th driven	1
25	09167-25013	LOCK WASHER	1
26	09167-25021	WASHER	1
27	09167-25021	WASHER	1
28	09169-25001	WASHER	1
29	09262-25083	BEARING (25x62x17)	1
30	09283-25086	OIL SEAL (25x38x6)	1
31	09300-20032	BUSH	1
32	09301-25001	BUSH	1
33	09380-25010	CIRCLIP	1
34	09380-25010	CIRCLIP	1
35	09380-25010	CIRCLIP	1

2

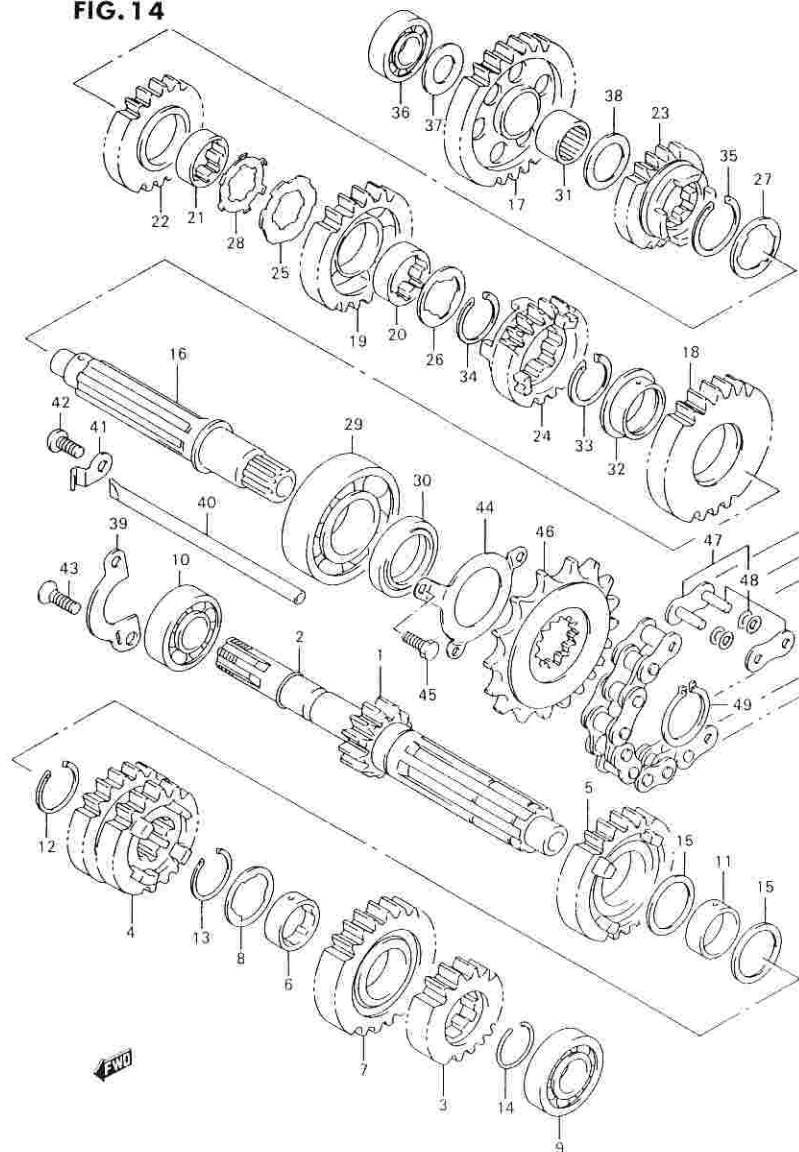


FIG. 13

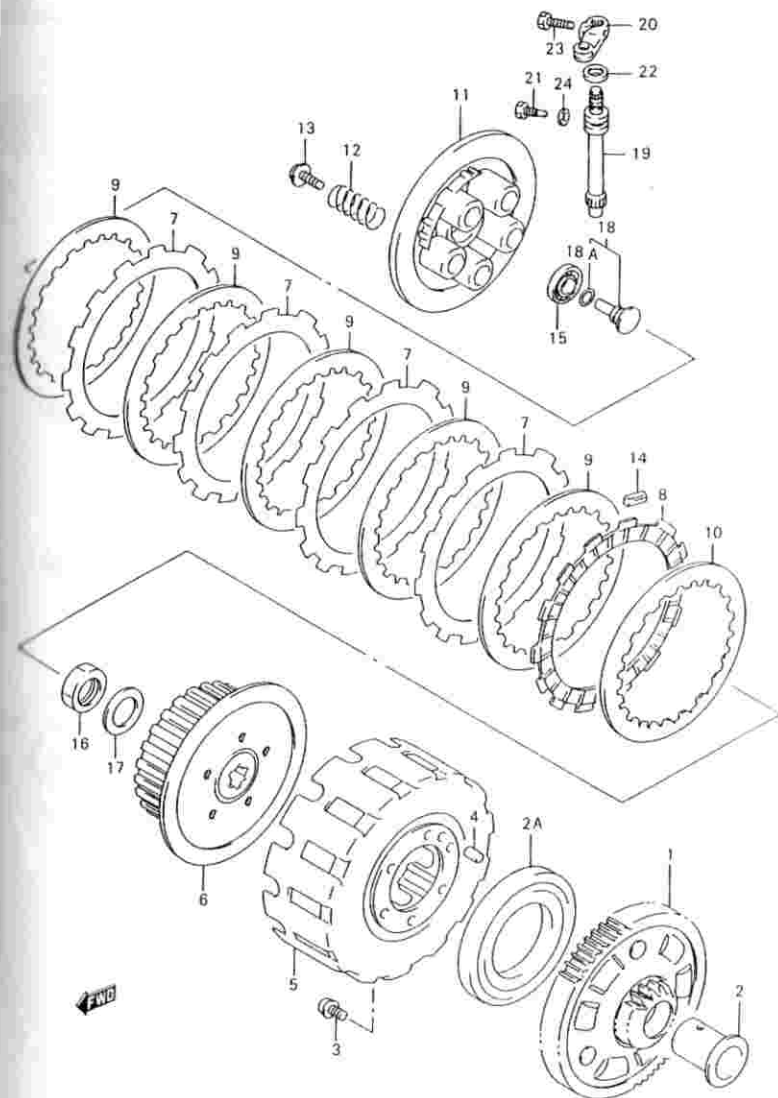


FIG. 13 (D- 2) CLUTCH

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	21200-42E00	GEAR ASSY, primary driven	1	
2	21251-13E00	SPACER, primary driven gear	1	
2A	21245-42E00	SEAL, primary driven gear outer oil	1	
3	09103-07001	BOLT (7x11)	6	
4	09261-06003	PIN	1	
5	21221-42E00	HOUSING, clutch	1	
6	21410-42E00	HUB, clutch sleeve	1	
7	21441-42E00	PLATE, clutch drive No.1	4	
8	21442-42E00	PLATE, clutch drive No.2	1	
9	21451-42E00	PLATE, clutch driven No.2	5	
10	21452-42E00	PLATE, clutch driven No.2	1	
11	21462-42E00	DISC, clutch pressure	1	
12	21481-42E00	SPRING, clutch	5	
13	21482-13E00	BOLT, clutch spring	5	
14	21483-42E00	DAMPER, clutch plate No.2	4	
15	09262-12021	BEARING (12x28x8)	1	
16	09140-20012	NUT	1	
17	09164-20007	WASHER	1	
18	23160-13E10	RACK, clutch release	1	
18A	09280-09005	.0 RING	1	
19	23261-44B00	PINION, clutch release	1	
20	23271-20901	ARM, clutch release	1	
21	09135-06009	BOLT	1	
22	09282-10009	OIL SEAL (10x20x5)	1	
23	01500-06163	BOLT	1	
24	08322-01063	WASHER	1	

FIG. 12

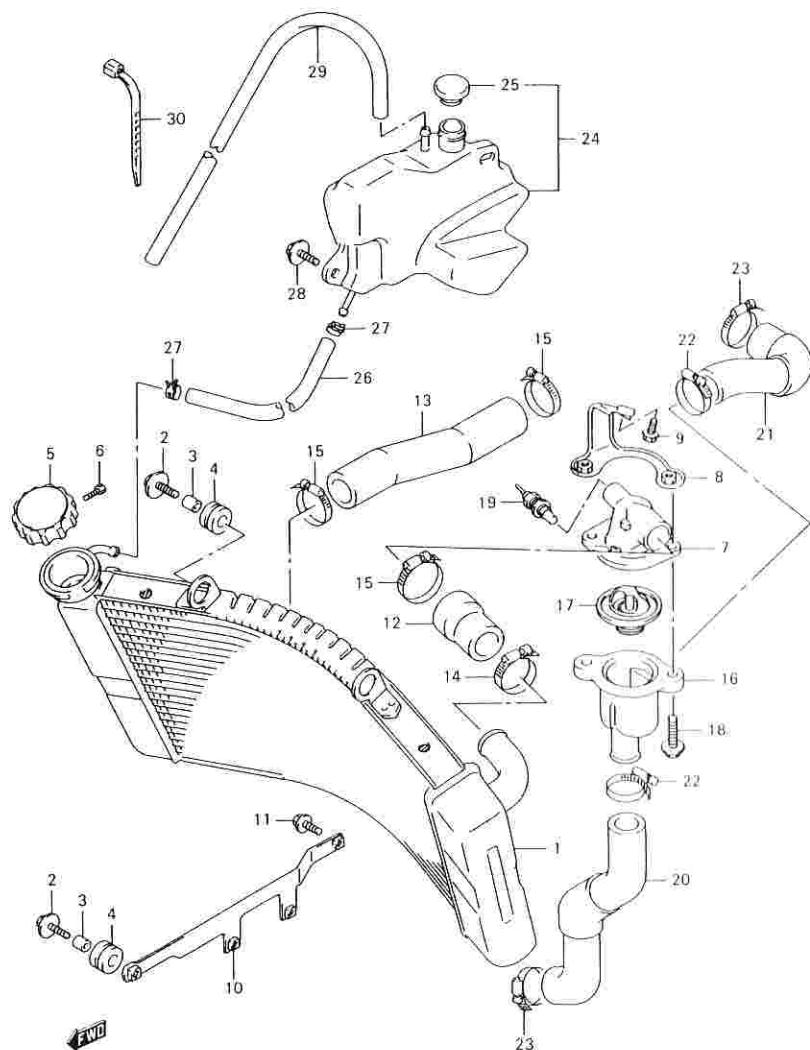


FIG. 12 (C-10) RADIATOR

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-42E00	RADIATOR ASSY	1	
2	09116-06167	BOLT (6x20)	3	
3	09180-06290	SPACER (6.5x10x12)	3	
4	09320-10042	CUSHION	3	
5	17730-19000	CAP, radiator	1	
6	17733-03000	SCREW	1	
7	17663-42E00	CAP, connector	1	
8	17790-42E00	BRACKET	1	
9	01550-06163	BOLT	1	
10	17750-42E00	BRACKET, radiator lower	1	
11	01550-06203	BOLT	1	
12	17851-42E00	HOSE, radiator inlet	1	
13	17852-42E00	HOSE, radiator outlet	1	
14	09402-32511	CLAMP	1	
15	09402-38511	CLAMP	3	
16	17662-12C01	CONNECTOR, thermostat inlet	1	
17	17670-12C00	THERMOSTAT, water	1	
18	01550-06253	BOLT	2	
19	34850-33E00	GAUGE ASSY, water temp	1	
20	17853-42E00	HOSE, connector inlet No.1	1	
21	17854-42E00	HOSE, connector inlet No.2	1	
22	09402-28511	CLAMP	2	
23	09402-32511	CLAMP	2	
24	17910-42E00	TANK ASSY, reservoir	1	
25	17932-12C00	CAP	1	
26	17981-42E00	HOSE, tank inlet	1	
27	09401-08411	CLIP	2	
28	09136-06022	SCREW (6x20)	2	
29	17982-42E00	HOSE, over flow	1	
30	09407-14403	CLAMP (L:125)	1	

FIG. 11

FIG.11 (C- 9) WATER PUMP

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	17410-42E00	CASE, water pump	1	
2	17415-20920	.BOLT, drain	1	
3	09168-08008	.GASKET	1	
4	17435-12C00	O RING	1	
5	07130-06203	BOLT	3	
6	07130-06603	BOLT	1	
7	08211-08201	WASHER	1	
8	09261-02008	ROLLER	1	
9	17461-42E01	GEAR, pump driven	1	NT:28
10	08211-08181	THRUST WASHER	1	
11	08331-31086	CIRCLIP	1	
12	09164-08018	WASHER	1	
13	17491-12C00	IMPELLER, water pump	1	
14	09100-06099	BOLT (6x13)	1	
15	09164-06006	LOCK WASHER	1	
16	09168-06025	GASKET	1	
17	17510-22D01	SHAFT, water pump	1	
18	17470-46A00	SEAL, mechanical	1	
19	09283-10005	OIL SEAL (10x20x5)	1	
20	17855-42E00	HOSE, cylinder inlet	1	
21	09402-28511	CLAMP	2	
22	09402-32511	CLAMP	1	

2

FWD

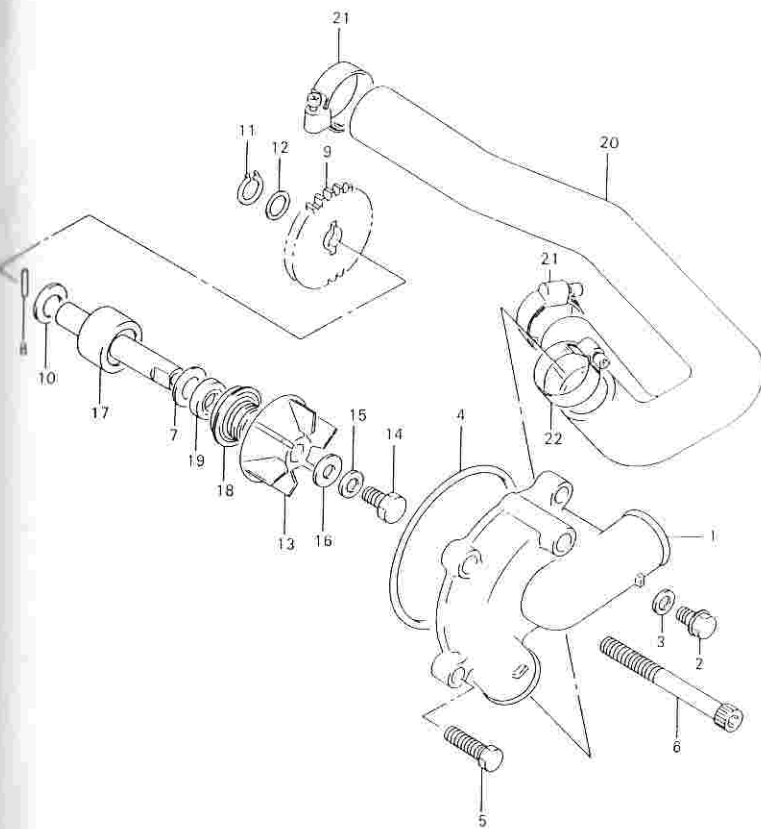
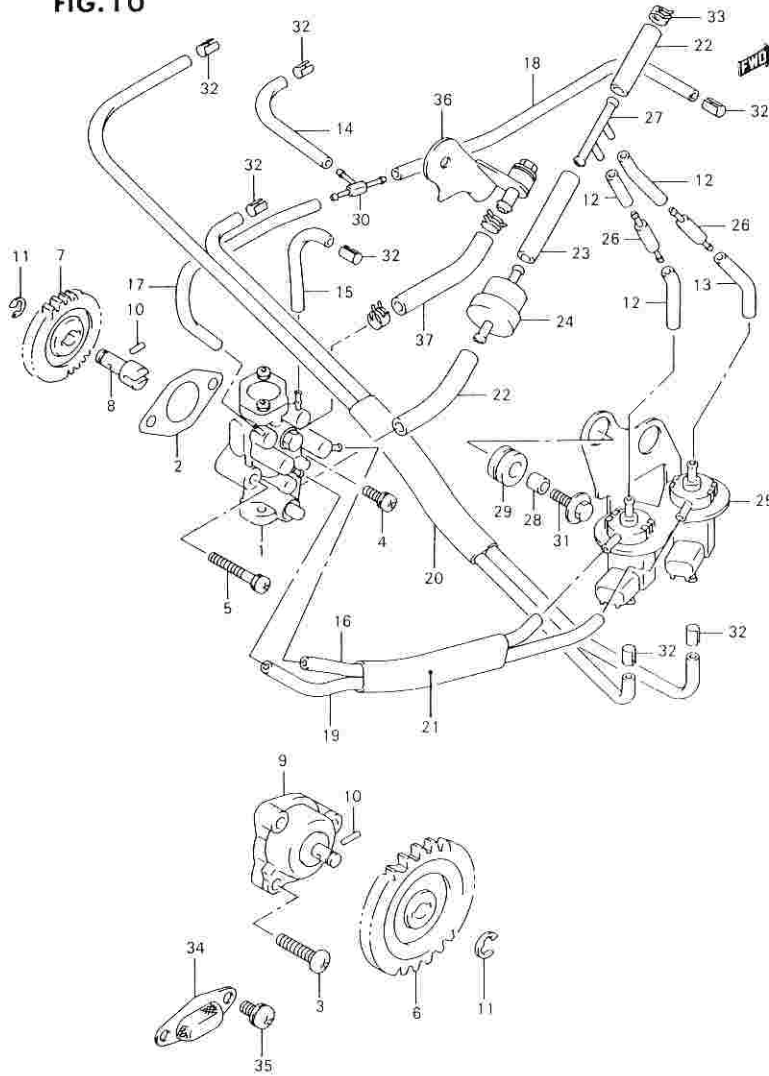


FIG.10



REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
31	09116-06010	BOLT (6x20)	2	
32	09401-04401	CLIP	7	
33	09401-08411	CLIP	1	
34	16520-12C01	STRAINER, oil	1	
35	02112-36123	SCREW	2	
36	16210-42E00	UNIT ASSY, air bleeding	1	
37	09355-45855-600	HOSE (4.5x8.5x600)	1	L:600+100

FIG. 10

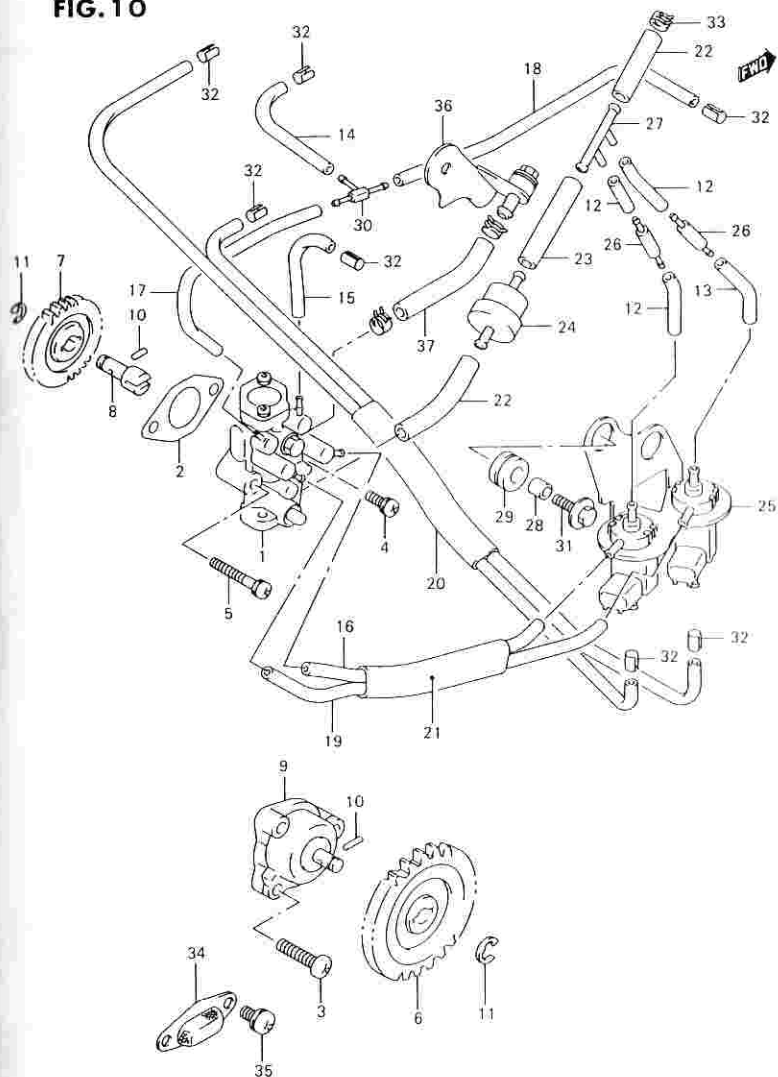


FIG. 10 (C-7) OIL PUMP

Q'TY

REMARKS

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16100-42E00	PUMP ASSY, oil	1	
2	16731-03101	GASKET	1	
3	02112-06253	SCREW	3	
4	02112-35163	SCREW	1	
5	02112-35303	SCREW	1	
6	16322-42E00	GEAR, oil pump driven	1	NT:26
7	16331-42E00	GEAR, T/M oil pump driven	1	NT:25
8	16323-42E00	SHAFT, oil pump drive	1	
9	16400-42E00	PUMP ASSY, oil T/M	1	
10	09261-02008	ROLLER	2	
11	08332-11063	E RING	2	
12	09352-20503-600	HOSE (2x5x600)	3	L:600+35
13	09352-20503-600	HOSE (2x5x600)	1	L:600+55
14	09352-20503-600	HOSE (2x5x600)	1	L:600+100
15	09352-20503-600	HOSE (2x5x600)	1	L:600+150
16	09352-20503-600	HOSE (2x5x600)	1	L:600+180
17	09352-20503-600	HOSE (2x5x600)	1	L:600+200
18	09352-20503-600	HOSE (2x5x600)	1	L:600+200
19	09352-20503-600	HOSE (2x5x600)	1	L:600+200
20	16820-42810	HOSE, oil solenoid to carb	1	
21	09352-11153-600	HOSE (11x15x600)	1	L:600+120
22	09355-45857-600	HOSE	2	L:600+50
23	09355-45857-600	HOSE	1	L:600+60
24	16850-02200	FILTER, oil	1	
25	16870-42E00	VALVE ASSY, oil solenoid	1	
26	16878-42E00	VALVE, oil return check	2	
27	16879-42E00	JOINT	1	
28	09180-06263	SPACER (6.5x9x9)	2	
29	09320-09009	CUSHION	2	
30	09367-03001	JOINT	1	

FIG.9

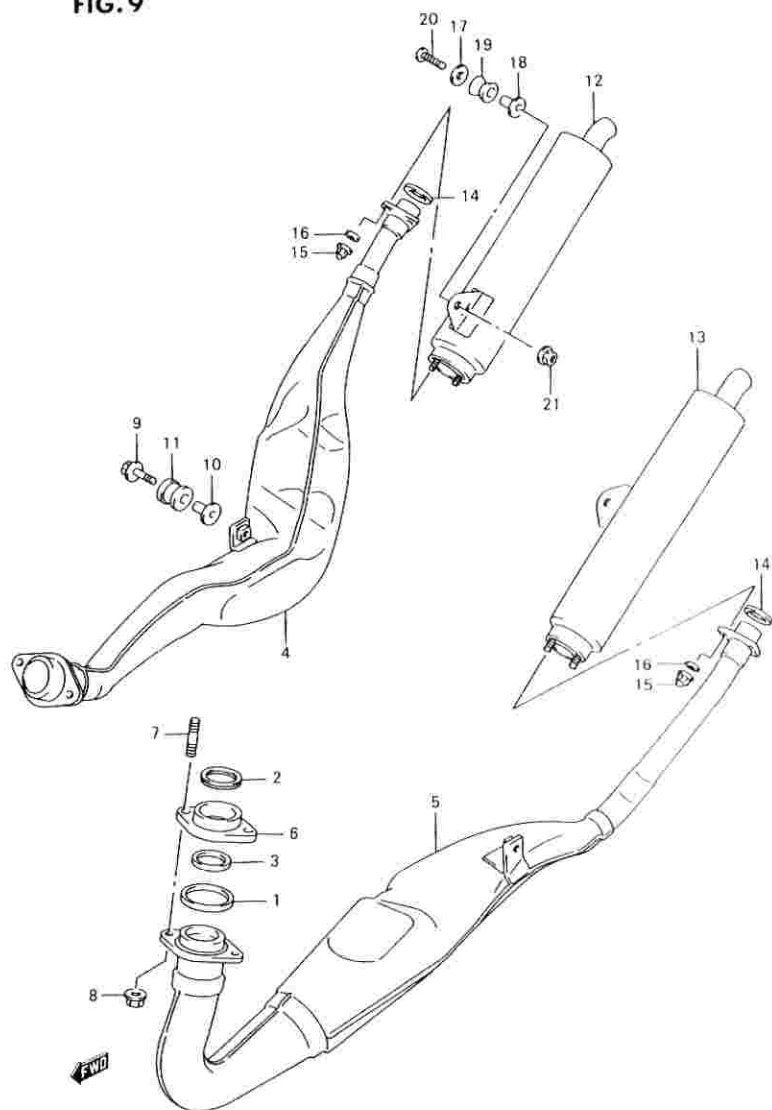


FIG.9 (C- 6) MUFFLER

REF.NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	14181-13A01	GASKET	2	
2	14181-01000	GASKET	2	
3	14181-22D01	GASKET	2	
4	14310-42E10	BODY, muffler 1st RH	1	
5	14340-42E10	BOLT, muffler 1st LH	1	
6	14195-42E00	FLANGE	2	
7	01421-08303	STUD BOLT	4	
8	08319-31085	NUT	4	
9	09118-08152	BOLT (8x45)	2	
10	09180-08152	SPACER (8.6x12x24.2)	2	
11	09320-12048	CUSHION	2	
12	14330-42E10	BODY, muffler 2nd RH	1	
13	14350-42E10	BODY, muffler 2nd LH	1	
14	14181-23E00	GASKET	2	
15	09159-06038	NUT	4	
16	09280-06006	O RING	6	
17	09160-08004	WASHER	2	
18	09180-08151	SPACER (8.6x12x17.5)	2	
19	09320-12033	CUSHION	2	
20	09139-08012	BOLT	2	
21	08319-31085	NUT	2	

FIG. 8

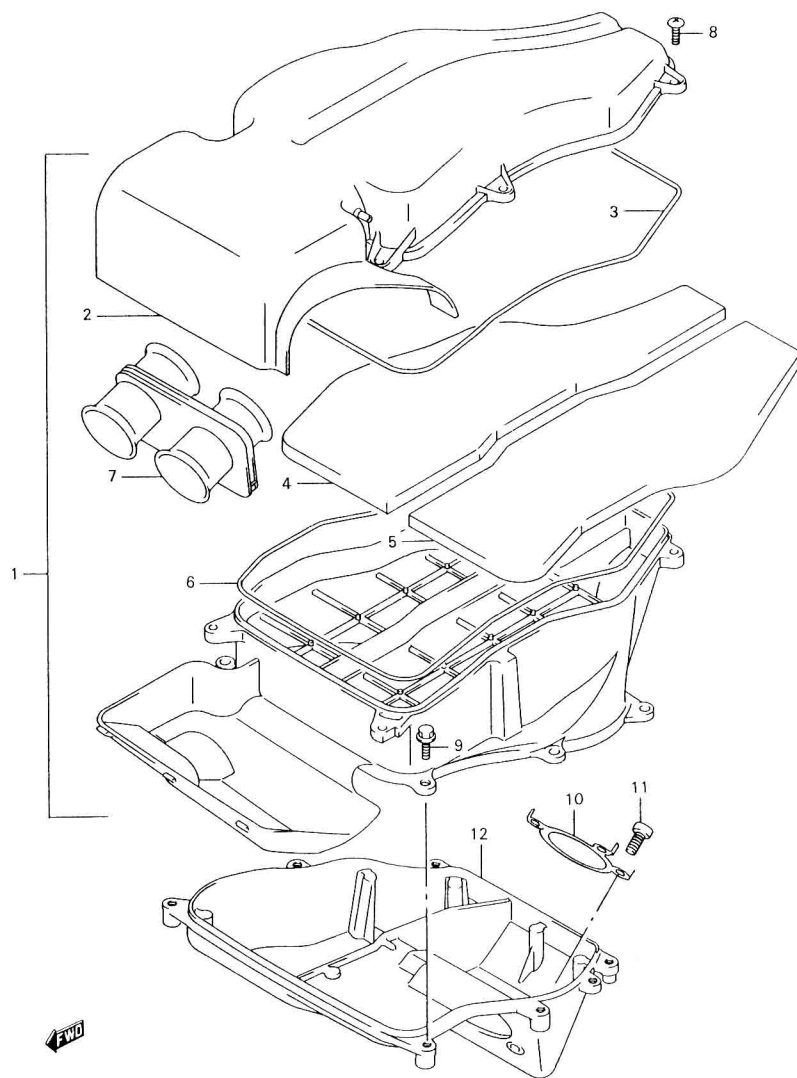


FIG.8 (C- 5) AIR CLEANER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-42E10	CLEANER ASSY, air	1	
2	13740-42E10	.CAP	1	
3	13746-42E00	..GASKET, cap	1	
4	13781-42E00	.FILTER, RH	1	
5	13782-42E00	.FILTER, LH	1	
6	13795-42E00	.GASKET, case	1	
7	13891-42E00	.TUBE, inlet	1	
8	02142-05163	.SCREW	6	
9	01547-06253	BOLT	6	
10	13618-42E00	PLATE	2	
11	13602-06168	SCREW	6	
12	13665-42E00	FLANGE	1	

FIG.7
FIG.7 (C-4) CARBURETOR
Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
60	13684-42E00	HOSE ASSY	1	
61	13602-42E10	SCREW	1	
62	13375-60A00	SPRING	1	
63	13589-95210	WASHER, chock lever	2	
64	13552-42E00	LEVER ASSY	1	
65	13557-05A10	RING	2	
66	13598-05A00	WASING	2	
67	13591-93100	PIN	2	
68	09401-11407	CLIP	4	
69	09355-70125-600	HOSE (7x12x600)	1	L:600→190
70	09352-13162-600	HOSE (13.5x16.5x600)	1	L:600→150
71	09355-70125-600	HOSE (7x12x600)	1	L:600→130
72	09352-13162-600	HOSE (13.5x16.5x600)	1	L:600→90
73	09367-08004	JOINT, 3 way	1	
74	13530-42E00	COMPENSATOR ASSY	1	
75	13674-20E20	FILTER	2	
76	09352-35653-600	HOSE (3.5x6.5x600)	2	L:600→250
77	13602-42E00	SCREW	4	
78	13673-42E00	O RING	2	
79	13675-42E00	COVER	1	
80	02112-05107	SCREW	1	
81	13619-42E00	CLIP	1	
82	13683-42E00	HOSE (5x9x150)	1	LH
83	13683-42E10	HOSE (5x9x210)	1	RH
84	09352-50901-600	HOSE (5x9x600)	1	L:600→250

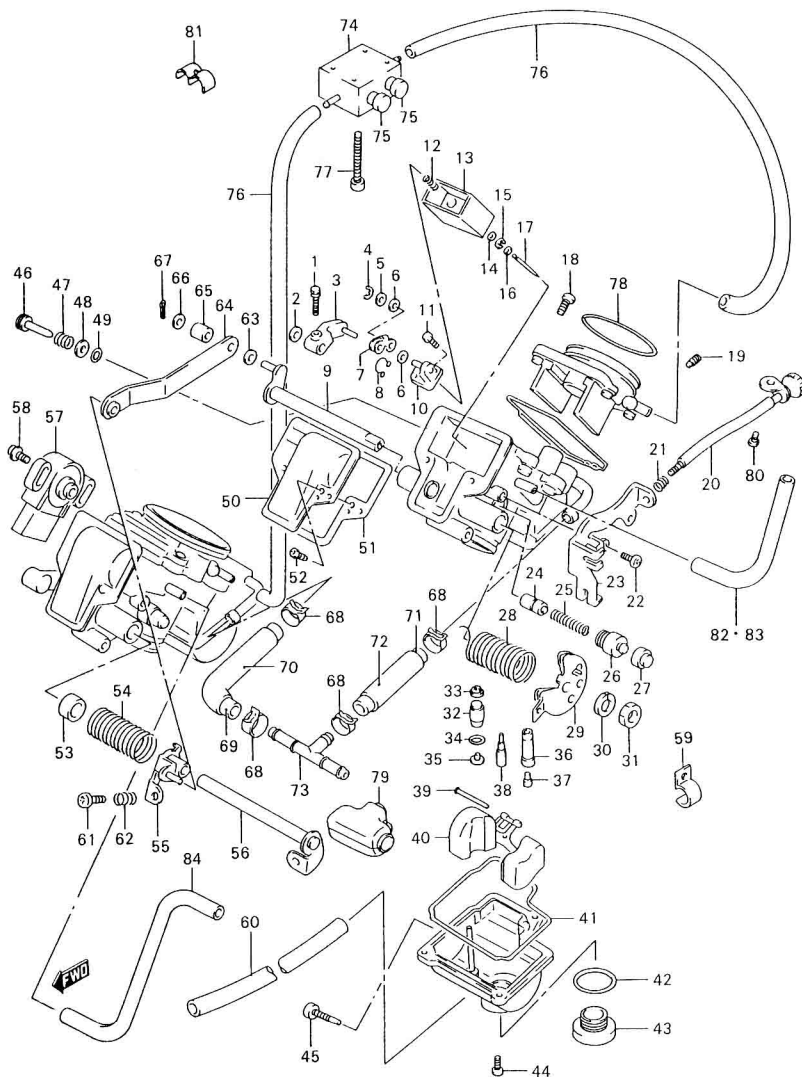


FIG.7

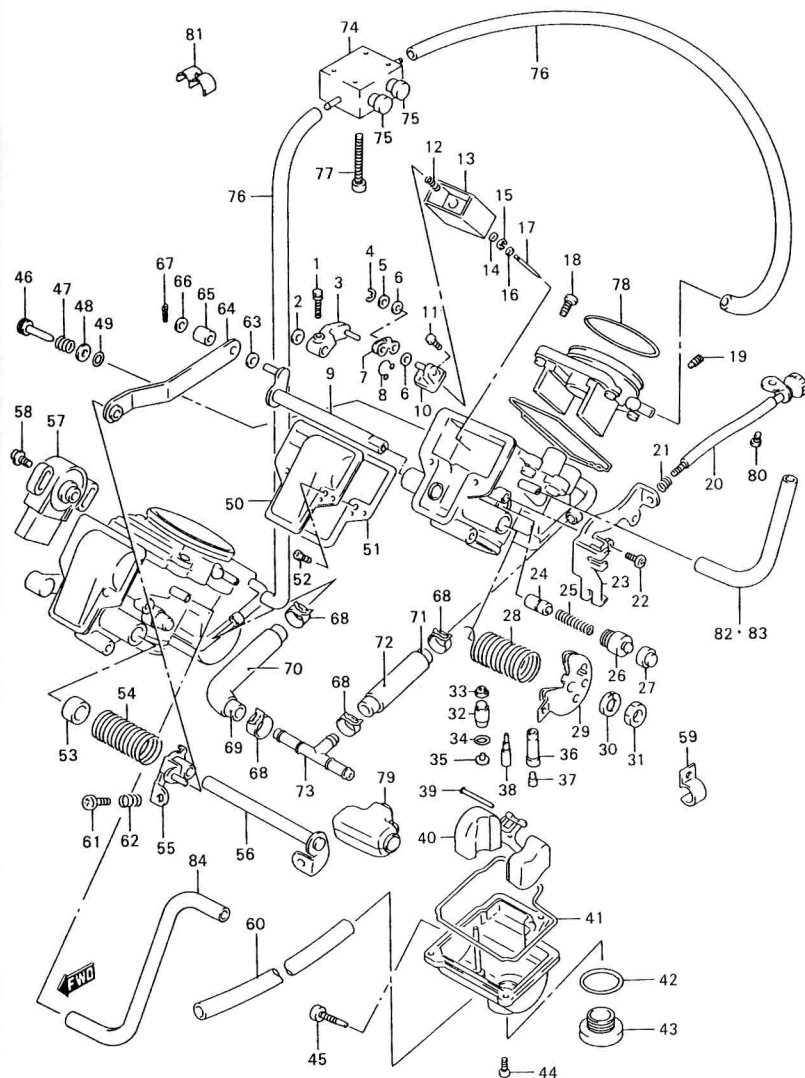


FIG.7 (C- 3) CARBURETOR

Q'TY

REMARKS

REF. NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
31	13607-37010	.NUT	1	LH
32	13370-42E00	.VALVE ASSY, needle	2	
33	13376-84110	.FILTER	2	
34	13374-44080	.O RING	2	
35	13602-05A10	.SCREW	2	
36	13385-33E00	.HOLDER, jet	2	
37-1	09491-31003	.JET, main (155)	1	LH
37-2	09491-30010	.JET (150)	1	RH
38	09492-32010	.JET, pilot (32.5)	2	
39	13254-29C50	.PIN, float	2	
40	13250-33E00	.FLOAT ASSY	2	
41	13672-42E00	.O RING	2	
42	13249-41310	.O RING	2	
43	13247-40200	.PLUG	2	
44	02112-04123	.SCREW	6	
45	13247-13A00	.SCREW, drain	2	
46-1	13269-16700	.SCREW, air	1	LH:2 1/8
46-2	13269-16700	.SCREW, air	1	RH:1 7/8
47	13494-09410	.SPRING	2	
48	13606-47A00	.WASHER	2	
49	13295-29900	.O RING	2	
50	13261-42E00	.COVER	2	
51	13266-42E00	.GASKET	2	
52	02112-34103	.SCREW	4	
53	13574-28A00	.RING	1	RH
54	13573-42E00	.SPRING	1	RH
55	13542-42E00	.LEVER ASSY, throttle	1	RH
56	13550-42E00	.SHAFT ASSY	1	RH
57	13550-13D60	.SENSOR ASSY, throttle	1	
58	13602-33D00	.SCREW	2	
59	13628-42E00	.BRACKET	1	

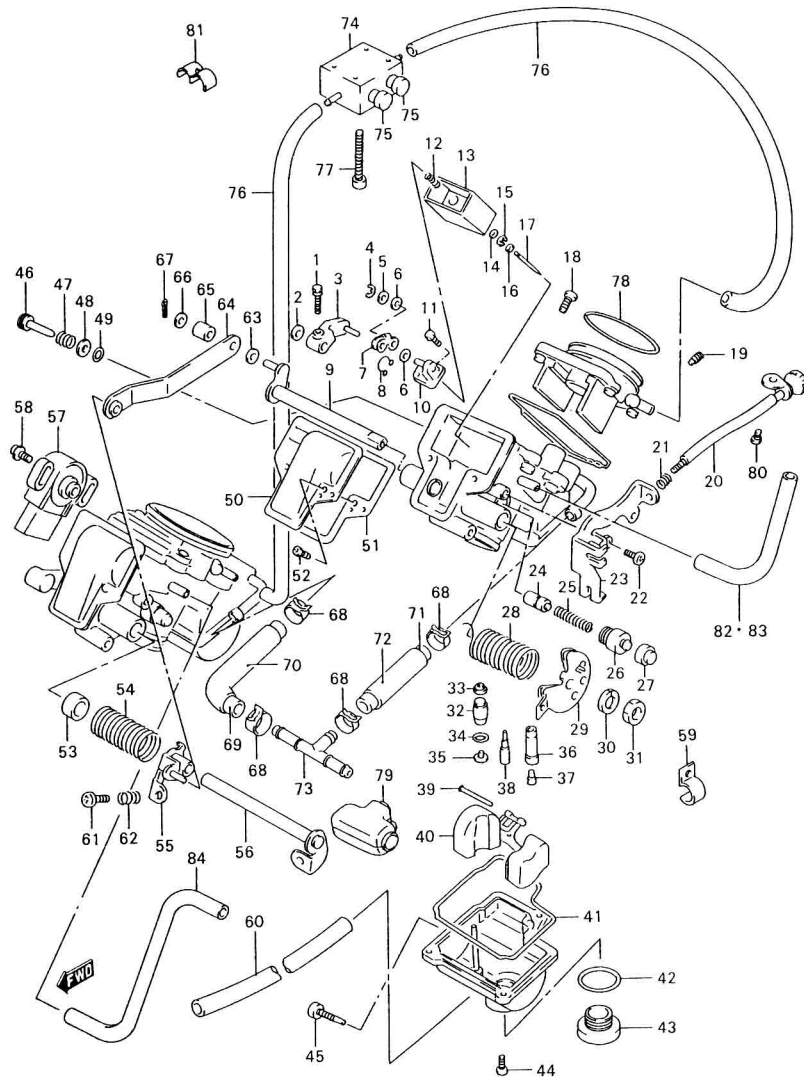
FIG. 7

FIG. 7 (C- 2) CARBURETOR

Q'TY

REMARKS

RBE NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
	13201-42E10	CARBURETOR ASSY, LH	1	
	13202-42E10	CARBURETOR ASSY, RH	1	
1	13613-42E00	.SCREW	2	
2	13557-95210	.GASKET	1	LH
3	13541-42E00	.LEVER ASSY	2	
4	13415-38300	.E RING	2	
5	09160-04021	.WASHER	2	
6	13445-14A00	.GASKET	4	
7	13447-14A00	.PLATE	2	
8	13446-13E00	.CLIP ASSY	2	
9	13550-42E10	.SHAFT ASSY	1	LH
10	13398-27A02	.CONNECTOR	2	
11	13566-42E00	.BOLT	4	
12	13549-42E00	.SPRING	2	
13	13551-42E00	.VALVE, piston	2	
14	13382-44030	.WASHER	2	
15	13394-31210	.CLIP, needle	2	
16	13387-33E00	.RING	2	
17	13383-42E00	.NEEDLE, jet	2	6GH24-53-4
18	13602-04168	.SCREW	8	
19	09493-70009	.JET, main air (0.7)	2	
20	13270-42E00	.SCREW ASSY, adjuster	1	LH
21	13268-05010	.SPRING	1	LH
22	02112-05107	.SCREW	2	LH
23	13621-42E00	.BRACKET	1	LH
24	13411-01010	.PLUNGER, starter	2	
25	13417-37200	.SPRING	2	
26	13418-43410	.HOLDER, guide	2	
27	13681-04010	.CAP	2	
28	13573-42E10	.SPRING	1	LH
29	13490-42E00	.LEVER ASSY, throttle	1	LH
30	08321-01087	.LOCK WASHER	1	LH



Q'TY

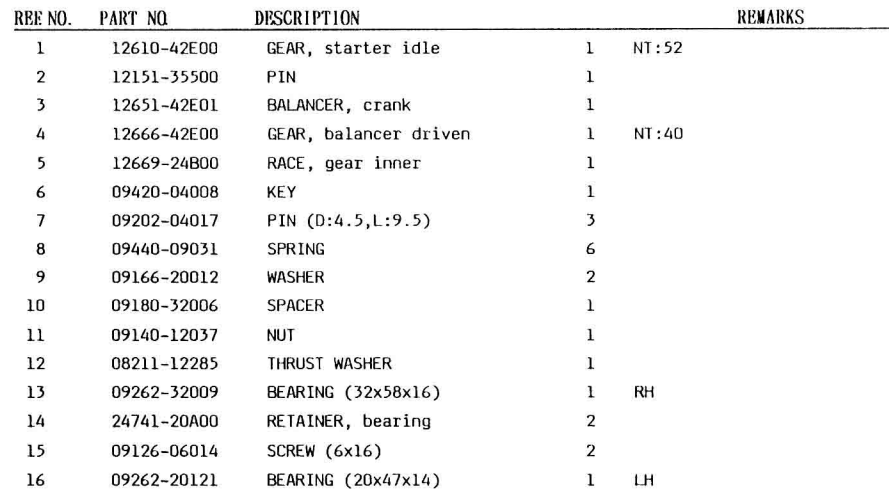
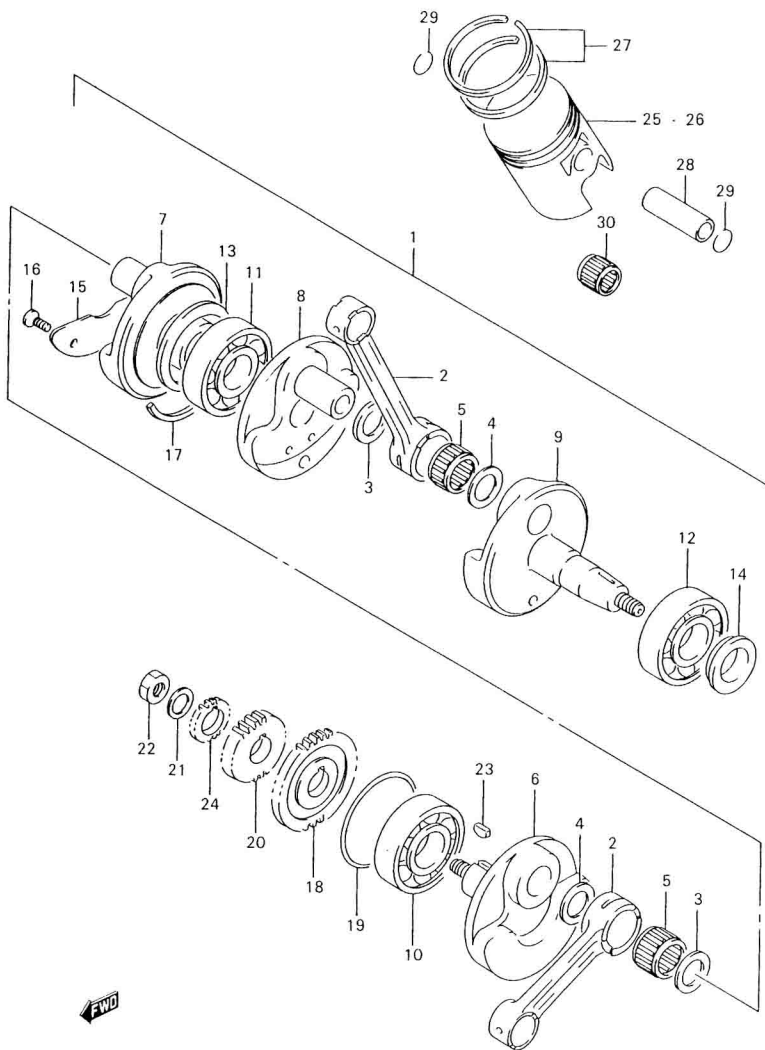


FIG.5

FIG.5 (B- 7) CRANKSHAFT

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	12200-42E00	CRANKSHAFT ASSY	1	
2	12161-42E00-000	.CONNECTING ROD	2	
3	09160-24029	.WASHER	2	
4	09160-24030	.WASHER	2	
5	09263-24028	.BEARING	2	
6	12220-42E01	.CRANKSHAFT, RH	1	
7	12241-42E01-0A0	.CRANKSHAFT, middle	1	
8	12231-42E01-0A0	.WAVE, crankshaft	1	
9	12261-42E01	.CRANKSHAFT, LH	1	
10	09262-28032	.BEARING (28x68x18.8)	1	RH
11	09262-28033	.BEARING (28x68x18)	1	MID
12	09262-28034	.BEARING (28x68x17)	1	LH
13	09282-40001	.OIL SEAL (40x68x6.5)	1	MID
14	09283-25091	.OIL SEAL (25x36x6)	1	LH
15	12273-42E01	.PLATE	2	
16	09120-06010	.SCREW	4	
17	09390-68002	.C RING	1	MID
18	12661-42E00	GEAR, balancer drive	1	NT:40
19	09280-60006	O RING (O:60.7,ID:1.0)	1	
20	21111-42E00	GEAR, primary drive	1	NT:26
21	09164-16005	WASHER	1	
22	09140-16019	NUT	1	
23	08341-31059	KEY	1	
24	16321-42E00	GEAR, oil pump drive	1	NT:19
25	12110-42E10-0F0	PISTON, RH	1	
26	12120-42E10-0F0	PISTON, LH	1	
27	12140-42E60	RING SET, piston	2	
28	12151-01B41	PIN, piston	2	
29	09381-15001	CIRCLIP	4	
30	09263-15041	BEARING (15x20x20)	2	

FIG.4

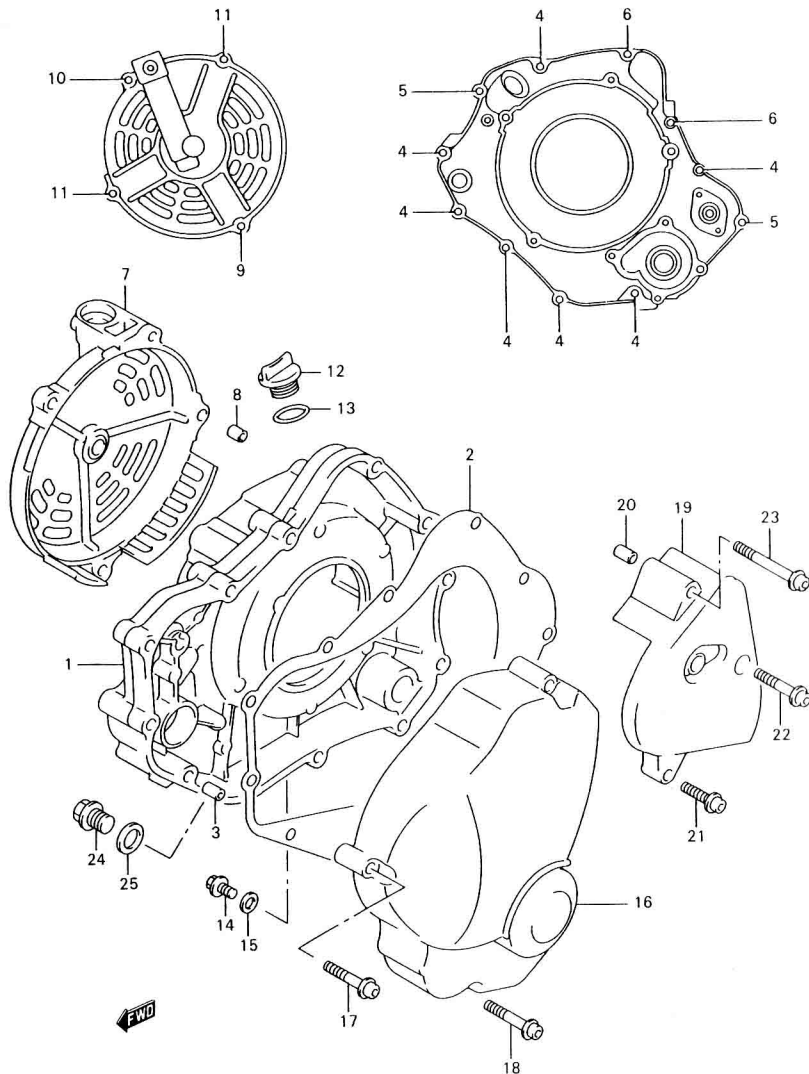


FIG.4 (B- 6) CRANKCASE COVER

Q'TY

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	11341-42E00	COVER, clutch inner	1	
2	11482-42E00	GASKET	1	
3	09206-09003	PIN	2	
4	07130-06353	BOLT	7	
5	07130-06403	BOLT	2	
6	07130-06453	BOLT	2	
7	11370-42E00	COVER, clutch outer	1	
8	04211-09109	PIN	2	
9	07130-06203	BOLT	1	
10	07120-06253	BOLT	1	
11	07120-06303	BOLT	2	
12	11971-12C51	PLUG, oil filler	1	
13	09280-17003	O RING (O:3.1, ID:16.8)	1	
14	09128-06043	SCREW (6x10)	1	
15	09168-06004	GASKET	1	
16	11350-42E00	COVER, magneto	1	
17	07120-06303	BOLT	1	
18	07120-06353	BOLT	3	
19	11360-42E00	COVER, engine sprocket	1	
20	09206-08001	PIN (8x11)	2	
21	07120-06253	BOLT	1	
22	07120-06353	BOLT	1	
23	07120-06453	BOLT	1	
24	09247-14036	PLUG	1	
25	09168-14002	GASKET	1	

FIG.3 (B- 5) CRANKCASE

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
31	11611-44D00	SPACER, engine mounting (L:35)	1	
32	13150-42E10	VALVE ASSY, reed	2	
33	13152-42E10	.STOPPER	4	
34	13153-42E10	.VALVE, reed	4	
35	02122-03063	.SCREW	12	
36	01547-06203	BOLT	8	
37	13110-42E00	PIPE, intake LH	1	
38	13120-42E00	PIPE, intake RH	1	
39	13826-42E00	CLAMP, intake pipe LH	1	
40	13826-42E20	CLAMP, intake pipe RH	1	
41	09355-90145-00B	HOSE (9x14x2000)	1	L:2000→800
42	09401-13409	CLIP	4	
43	09407-11401	CLAMP (L:95)	1	
44	09407-25401	CLAMP (L:235)	1	
45	13115-42E00	HOSE, intake interference RH	1	

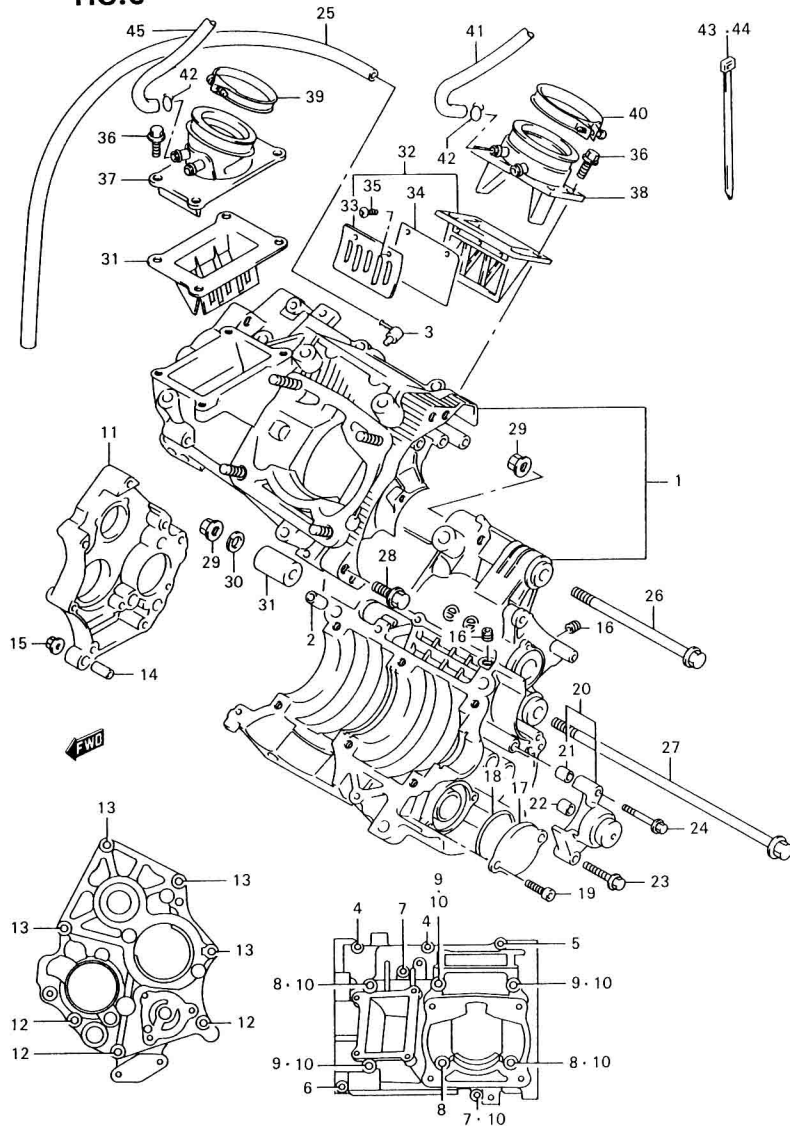


FIG.3

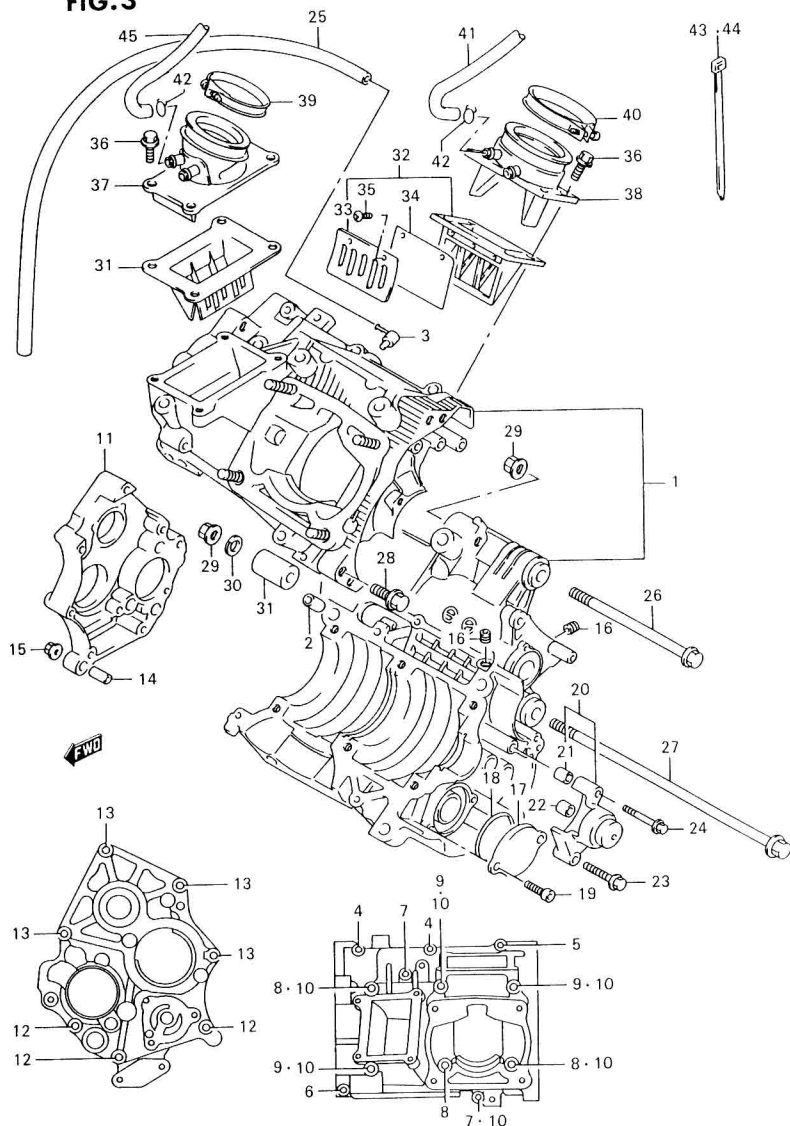


FIG.3 (B- 4) CRANKCASE

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	11300-42840	CRANKCASE SET	1	
2	09206-11017	.PIN (11x20)	2	
3	16910-35400	.CHECK VALVE	3	
4	07130-06303	.BOLT	2	
5	07130-06353	.BOLT	1	
6	07130-06403	.BOLT	1	
7	07130-06453	.BOLT	2	
8	09106-08138	.BOLT	3	
9	09106-08136	.BOLT (8x125)	3	
10	09160-08090	.WASHER	6	
11	11330-42E00	.COVER, transmission	1	
12	01421-06303	.STUD BOLT	3	
13	01421-06408	.STUD BOLT	4	
14	09206-09013	.PIN	2	
15	08319-31067	.NUT	7	
16	09246-05006	.PLUG	2	
17	11384-42E00	COVER, crankcase lower	1	
18	09280-46003	O RING (D:2.6,ID:45.5)	1	
19	07130-06203	BOLT	2	
20	11380-42810	CAP SET, starter idle gear	1	
21	09300-08016	.BUSH	2	
22	09206-08001	PIN (8x11)	2	
23	01550-06353	BOLT	1	
24	01550-06403	BOLT	1	
25	09355-45855-600	HOSE (4.5x8.5x600)	1	L:600+500
26	09103-10077	BOLT (10x140)	1	
27	09103-10137	BOLT (10x255)	1	
28	01550-08203	BOLT	4	
29	08319-31107	NUT	2	
30	08321-01103	LOCK WASHER	1	

FIG.2

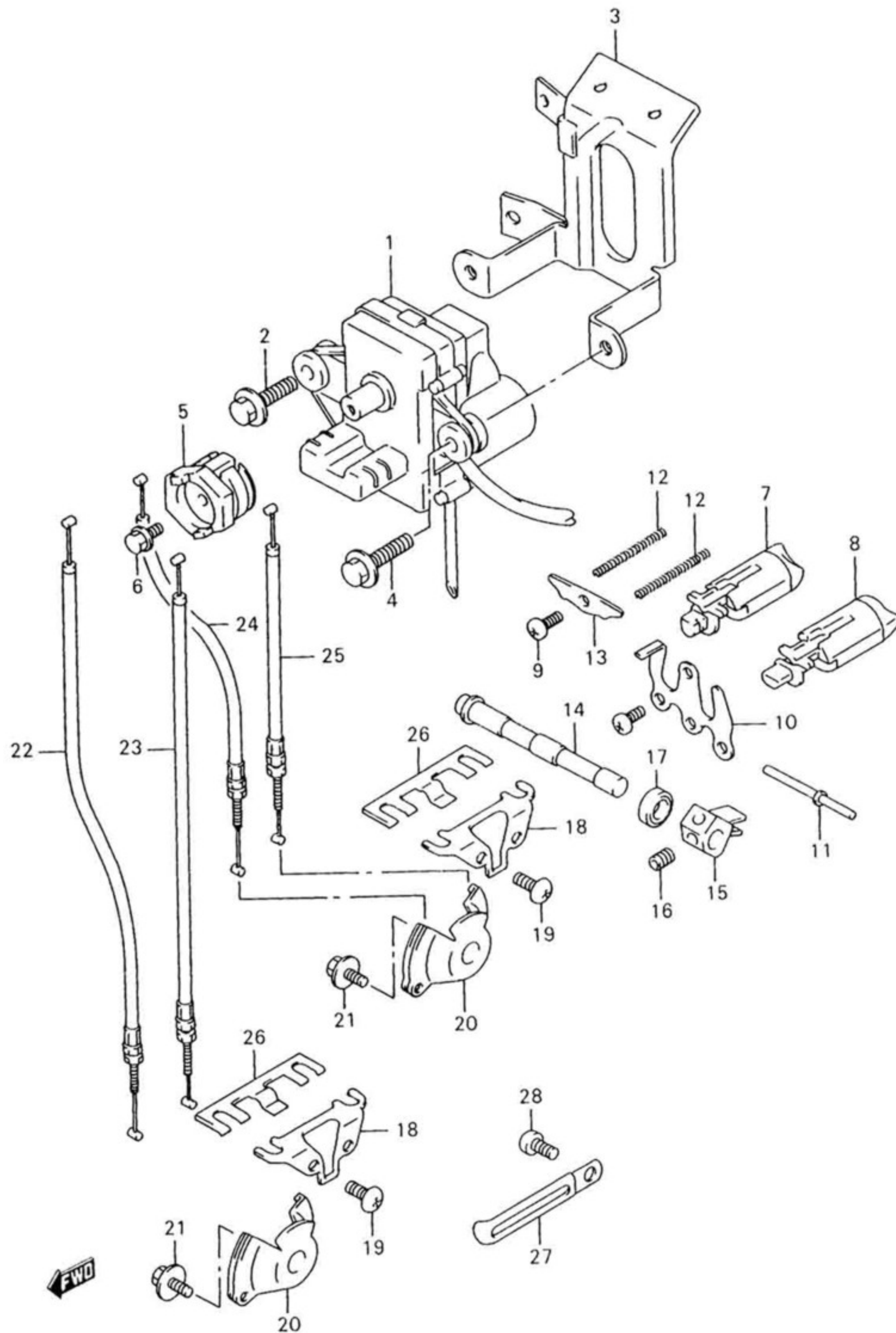


FIG.2 (B- 3) EXHAUST VALVE

Q'TY

REMARKS

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	33970-42E00	ACTUATOR ASSY	1	
2	09116-06047	BOLT (6x25)	2	
3	11286-42E00	BRACKET	1	
4	01550-06203	BOLT	2	
5	11269-22D00	PULLEY	1	
6	01550-05123	BOLT	1	
7	11206-42E00	VALVE ASSY, exhaust RH	2	
8	11207-42E00	VALVE ASSY, exhaust LH	2	
9	02112-05123	SCREW	6	
10	11261-42E00	STOPPER	2	
11	11253-01B32	PIN	2	
12	09440-03011	SPRING	4	
13	11274-42E10	RETAINER, spring	2	
14	11258-42E00	SHAFT, exhaust valve	2	
15	11264-00B23	ARM	2	
16	09134-06013	SCREW (6x10)	2	
17	09282-08004	OIL SEAL (8x16x5)	2	
18	11259-42E00	BRACKET	2	
19	09125-06086	SCREW (6x12)	4	
20	11266-42E00	PULLEY	2	
21	09118-05005	BOLT (5x12)	2	
22	11276-42E00	CABLE ASSY, exhaust valve FRR	1	
23	11278-42E00	CABLE ASSY, exhaust valve FLF	1	
24	11277-42E00	CABLE ASSY, exhaust valve RRR	1	
25	11279-42E00	CABLE ASSY, exhaust valve RLF	1	
26	11284-12C00	STOPPER, cable	2	
27	09404-06429	CLAMP (L:60)	1	
28	02112-06123	SCREW	1	

FIG.1

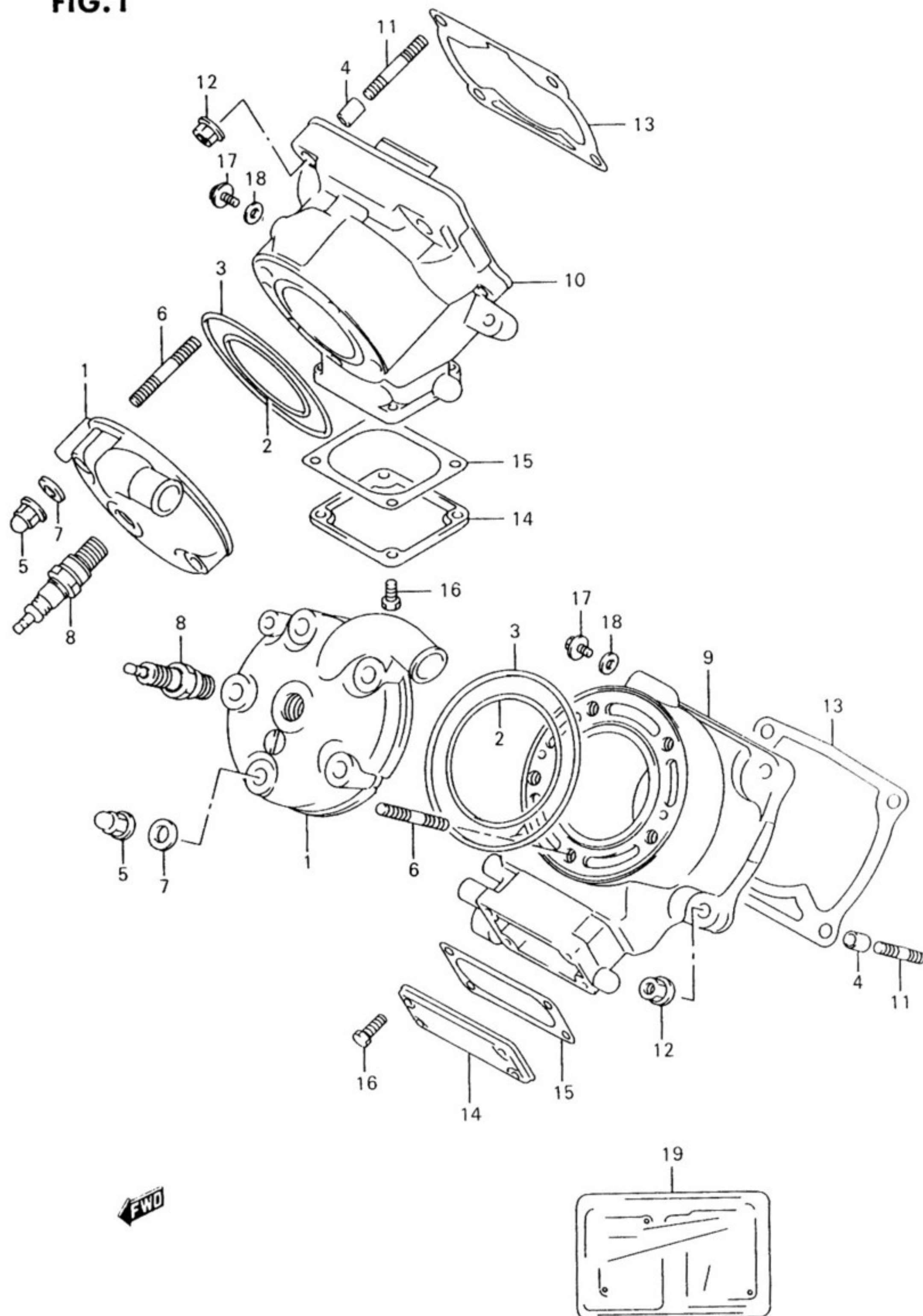


FIG.1 (B- 2) CYLINDER HEAD

REF NO.	PART NO	DESCRIPTION	Q'TY	REMARKS
1	11111-42E00	HEAD, cylinder	2	
2	11147-27C11	O RING, cylinder head No.1	2	
3	11148-27C11	O RING, cylinder head No.2	2	
4	04211-11129	PIN	4	
5	09159-08074	NUT	10	
6	09108-08198	STUD BOLT (8x35)	10	
7	09168-08021	GASKET	10	
8-1	09482-00472	SPARK PLUG (NGK BR9ECM)	2	
8-2	09482-00473	SPARK PLUG (ND W27EMR-C)	2	
8-3	09482-00470	SPARK PLUG (NGK BR8ECM)	2	OPT
8-4	09482-00474	SPARK PLUG (NGK BR10ECM)	2	OPT
8-5	09482-00471	SPARK PLUG (ND W24EMR-C)	2	OPT
8-6	09482-00475	SPARK PLUG (ND W31EMR-C)	2	OPT
9	11200-42830	CYLINDER SET, LH	1	
10	11200-42840	CYLINDER SET, RH	1	
11	09108-08142	STUD BOLT (L:30)	8	
12	08316-10083	NUT	8	
13	11241-42E00	GASKET	2	
14	11248-27C30	COVER, cylinder No.2	2	
15	11238-42E00	GASKET	2	
16	01547-05123	BOLT	8	
17	09360-06007	UNION	2	
18	09168-06004	GASKET	2	
19	11400-42830	GASKET SET	1	